

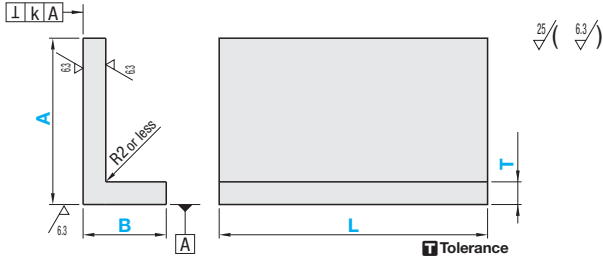
# L-Shaped Angles

Milled Surfaces, Outside Corner Perpendicular, Dimension Configurable



RoHS 10

Type	Material
LAS	SS400
LASC	S50C
LAA	A6063
LAU	SUS304



Tolerance	T	A	B	L
L: Up to 300	±0.3	±0.5	±0.5	±0.5
L: 301~	±0.5	±0.7	±0.7	±0.5

Part Number	1mm Increment			
	Type	T	A	B
LAS	5	20~75	20~75	25~300
	6	25~125	25~125	25~500
	10	50~125	50~125	50~500
	12	50~150	50~150	50~500
	15	20~75	20~70	25~300
LASC	5	20~75	20~70	25~300
	6	25~100	25~70	25~500
	10	50~100	50~70	25~500
	12	20~75	20~75	25~300
	15	25~90	25~90	25~300
LAA	5	20~75	20~75	25~300
	6	25~100	25~100	25~500
	10	50~125	50~125	25~500
	12	100~150	100~150	25~300
	15	50~100	50~100	25~300
LAU	5	20~75	20~75	25~300
	6	25~90	25~90	25~300
	8	50~100	50~100	25~300
	10	20~75	20~75	25~300
	15	25~90	25~90	25~300

T Dimension	Long sides of A and B dims.	Perpendicularity k			
		LAS, LASC, LAA			LAU
		L~300	L301~400	L401~500	L~300
5, 6	Min. ~ 75	0.05	-	-	0.05
8	25~75	-	-	-	0.1
10	Min. ~ 50	0.05	0.2	0.25	-
	51~80		0.25	0.35	0.15
	81~125		0.1	0.3	0.4
12, 15	Min. ~ 80	0.05	0.3	0.35	-
	81~125		0.1	0.35	
15	126~150	0.35	0.4	0.5	-



Part Number - A - B - L  
 LAS5 - A25 - B25 - L100



Alterations Part Number - A - B - L - (CKC, CCA, CCB...etc.)  
 LAS10 - A100 - B50 - L200 - CKC

Alterations	Corner Cut	Inner perpendicularity guaranteed	Side perpendicularity guarantee																													
Code	CCA, CCB, CCC, CCD	FC	CKC																													
Spec.	Any corner can be cut. $1 \leq \text{Corner Cut} \leq 30$ Specify in 1mm increment. <table border="1"> <thead> <tr> <th>1mm Increment</th> <th>Unit Price</th> </tr> </thead> <tbody> <tr><td>1~3</td><td></td></tr> <tr><td>4~10</td><td></td></tr> <tr><td>11~20</td><td></td></tr> <tr><td>21~30</td><td></td></tr> </tbody> </table> Ordering Code (Ex.) When A and D are cut with C5→CCA5-CCD5	1mm Increment	Unit Price	1~3		4~10		11~20		21~30		Guaranteed inner vertical plane perpendicularity to the datum plane A. <table border="1"> <thead> <tr> <th>Dimension A</th> <th>Perpendicularity k</th> </tr> </thead> <tbody> <tr><td>20~75</td><td>0.05</td></tr> <tr><td>76~100</td><td>0.1</td></tr> <tr><td>101~125</td><td>0.15</td></tr> <tr><td>126~150</td><td>0.2</td></tr> </tbody> </table> Ordering Code FC Unit Price <table border="1"> <thead> <tr> <th>LAS, LAA</th> <th>LASC</th> <th>LAU</th> </tr> </thead> <tbody> <tr> <td>L25~100</td> <td>L101~500</td> <td>L25~100</td> </tr> <tr> <td></td> <td>L25~500</td> <td>L101~200</td> </tr> </tbody> </table>	Dimension A	Perpendicularity k	20~75	0.05	76~100	0.1	101~125	0.15	126~150	0.2	LAS, LAA	LASC	LAU	L25~100	L101~500	L25~100		L25~500	L101~200	Both sides of dimension L are machined to be perpendicular to surface A. Ordering Code CKC
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⊗ Express A is not available.