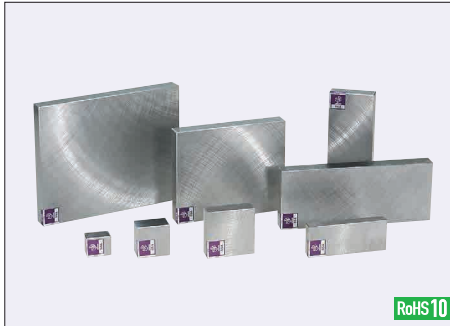
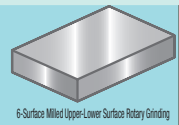
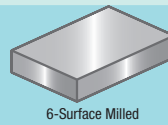


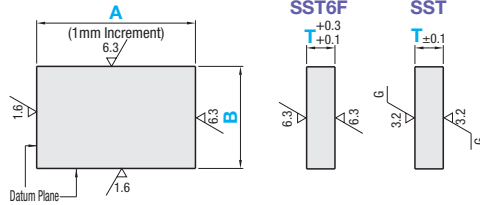
A Dimension Configurable Plates - SS400

Standard / Large



Part Number	Finish Method	Size
SSA	6-Surface Milled Upper-Lower Surface Rotary Grinding	Standard
SST6F	6-Surface Milled	Large
SST	6-Surface Milled Upper-Lower Surface Rotary Grinding	

Tolerance	A, B	~99mm	100~250	251~
		±0.2	±0.25	±0.4



Material: SS400

Ordering Example: Part Number - A - B - T
SSA - 100 - 100 - 8

Precision Standards (Max. Value)

Item	SST6F	SSA, SST
Thickness Parallelism (per 100mm)	0.05	0.012
Flatness (per 100mm)	T5, 6	-
	T8~15	0.07
	T16~25	0.05
	T28~	0.05
Perpendicularity of Datum Plane	0.015 or less per 100mm	
Circumference Chamfering	C0.5~C1.0	

(Ex.) For SSA-380-100-25

A Dimension	x	Area Unit Price	=	Price
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Standard

6-Surface Milled Upper-Lower Surface Rotary Grinding

Part Number	A: 1mm Increment	B	T	5, 6	8, 9	10	12, 13	15, 16	19, 20	22	25	28	30	34, 35	40	50			
SSA	25~ 50	25	-																
	51~ 75																		
	76~ 100																		
	101~ 250																		
	30~ 50	40	-																
	51~ 75																		
	76~ 100																		
	101~ 200																		
	201~ 500	60	-																
	30~ 50																		
	51~ 75																		
	76~ 100																		
	101~ 200	80	-																
	201~ 500																		
	30~ 50																		
	51~ 75																		
	76~ 100	100	-																
	101~ 200																		
	201~ 500																		
	30~ 50																		
	51~ 75	125	-																
	76~ 100																		
	101~ 125																		
	126~ 200																		
201~ 500	150	-																	
101~ 200																			
201~ 500																			
30~ 50																			
51~ 75	160	-																	
76~ 100																			
101~ 200																			
201~ 500																			
101~ 200	200	-																	
201~ 500																			
101~ 200																			
201~ 500																			
101~ 200	250	-																	
201~ 500																			
101~ 200																			
201~ 500																			
101~ 200	300	-																	
201~ 500																			
101~ 200																			
201~ 500																			

Large

6-Surface Milled

Part Number	A: 1mm Increment	B	T	10	12	13	15	16	20	22	25	30
SST6F	501~ 800	125										
	501~ 800	150										
	501~ 800	160										
	501~ 800	200										
	501~ 800	250										
	501~ 800	300										
	301~ 800	350										
	801~ 1200	400										
	351~ 800	450										
	801~ 1200	500										
	451~ 800	600										
	801~ 1200	800										

6-Surface Milled Upper-Lower Surface Rotary Grinding

Part Number	A: 1mm Increment	B	T	10	12	13	15	16	20	22	25	30
SST	501~ 800	125										
	501~ 800	150										
	501~ 800	160										
	501~ 800	200										
	501~ 800	250										
	501~ 800	300										
	301~ 800	350										
	801~ 1200	400										
	351~ 800	450										
	801~ 1200	500										
	451~ 800	600										
	801~ 1200	800										

Alterations: Part Number - A - B - T -(BC, CNC, TC ... etc.)
SSA - 320 - 200 - 20 - BC195 - CNC

Alterations	Width (B Dimension)	Circumference Chamfering	Thickness	Thickness Tolerance	Corner Cut	
Code	BC	CNC	TC	TKP	TKM	
Code	CCA, CCB, CCC, CCD					
Spec.	Cuts B dimension. BC=1mm Increment Ordering Code BC195 SSA 26≤BC≤299 SST(6F) 126≤BC≤799	Changes the circumference chamfering dimension. C0.5~C1.0→C0.1 or Less Applicable to SSA only.	Cuts T dimension. TC=1mm Increment Ordering Code Ex) When T=18→TC18 7≤TC≤49 Applicable to SSA only.	Changes T dimension to positive toleranced. T±0.1→T+0.1 0	Changes T dimension to negative toleranced. T±0.1→T-0.1 0	Cuts any corners. 1≤Corner Cut≤10: 1mm Increment Ordering Code Applicable to SSA only. Ex) When the corners of A and D are cut by C5, ... CCA5~CCD5