

Weld-On Sanitary Pipes

One Side Weld-On / Both Sides Weld-On

RoHS10

Type		Material	Standards	Common Specifications (Weld bead portion inside excluded)	
One Side Weld-On	Both Sides Weld-On			Inner Surface	Outer Surface
SNPK	SNPR	SUS304	Pipe: (No.8A ~ 15A) JIS G3459 (No. 1S~3S) JIS G3447	Surface Finish	
SNPSK	SNPSR	SUS316L	Fitting: IDF/ISO	Inner Surface	#320~400 (Ra≤1.0μm)
				Outer Surface	#320~400 (Ra≤2.5μm)

■ One Side Weld-On

Shape①
Select from shapes below.

■ Both Sides Weld-On

Shape①
Select from shapes below.

Shape②
Select from shapes below.

AShape (Ferrule)	BShape (Elbow)	CShape (45° Elbow)	DShape (Reducer)	EShape (Offset Reducer)	FShape (Thread Sheet)	GShape (Liner + Hex Nut)	HShape (Male Thread)	JShape (Hose Connection)

Part Number	L			One Side Weld-On	Both Sides Weld-On			D	d	A	Shape A			Shape B			Shape C			Shape H			Shape J
	Type	No.	1mm Increment		Shape① Symbol	Weld Shape①	Weld Shape②				H	H ₁	H ₂	H ₁	H ₂	H ₃	R(PT)	D ₁	d ₁	H	H	H	J
One Side Weld-On	SNPK	8A	90-1000	130-1000	A			13.8	10.5	34	17	38	55	-	-	-	-	-	-	-	-	-	
	SNPR	10A	90-1000	130-1000	B	LA	RA	17.3	14	34	17	38	55	-	-	-	-	-	-	-	-	-	
	SNPSK	15A	90-1000	130-1000	C	LB	RB	21.7	17.5	34	17	38	55	-	-	-	-	-	-	-	-	-	
Both Sides Weld-On	SNPK	1S	90-1500*	130-1500*	D	LA	RA	25.4	23	50.5	21	34	55	36.8	15.8	43.9	3/4	27.2	21	39	60		
	SNPR	1.5S	140-1500*	230-1500*	E	LB	RB	38.1	35.7	50.5	21	49	70	44.7	23.7	49.5	1 1/4	42.7	35.7	44	80		
	SNPSK	2S	140-1500*	230-1500*	F	LC	RC	50.8	47.8	64	21	61	82	52.6	31.6	59.8	1 1/2	48.6	40	49	80		
	SNPK	2.5S	140-1500*	230-1500*	G	LD	RD	63.5	59.5	77.5	21	84	105	63	42	71.9	-	-	-	-	-	-	
	SNPR	3S	140-1500*	230-1500*	H	LE	RE	76.3	72.3	91	21	89	110	73.6	52.6	84.2	-	-	-	-	-	-	
	SNPSK	3S	140-1500*	230-1500*	J	LF	RF																

⚠ For shape D and E (Reducer), the ferrule is one size smaller. (Ex.) SNPK2S: Welded reducer is 2S (pipe) x 1.5S (ferrule part).
 ⚠ For shape B, C, D and E, the weld bead on the I.D. is not removed. ⚠ Shape F and G are for SNPK and SNPR only. ⚠ The shapes D and E are not available for 1S. ⚠ For SUS316L, pipes up to L=1000 are available.
 ⚠ Min. L dimension of Shape J is 120 for 1S; 160 for 1.5S ~ 3S.

■ Material: SUS304

No.	Unit Price												
	One Side Weld-On: SNPK				Both Sides Weld-On: SNPR				Additional Charge				
	Unit Price/mm (Sanitary Pipe + Welding Charge)		Unit Price/mm (Sanitary Pipe + Welding Charge)		Shape A	Shape B	Shape C	Shape D	Shape E	Shape F	Shape G	Shape H	Shape J
1S													
1.5S													
2S													
2.5S													
3S													

■ Material: SUS316L

No.	Unit Price											
	One Side Weld-On: SNPSK				Both Sides Weld-On: SNPSR				Additional Charge Depending on Shape			
	Unit Price/mm (Sanitary Pipe + Welding Charge)		Unit Price/mm (Sanitary Pipe + Welding Charge)		Shape A	Shape B	Shape C	Shape D	Shape E	Shape H	Shape J	
8A												
10A												
15A												
1S												
1.5S												
2S												
2.5S												
3S												

Ordering Example: Part Number - L - Shape① - Shape②
 SNPK1.5S - 300 - A - RB
 SNPR2S - 500 - LA - RB

Alterations: Part Number - L - Shape① - Shape② - (EAS)
 SNPR2S - 500 - LB - RC - EAS180

Alteration Code	Elbow Angle
EAS	
Spec.	When elbow shape (Shape B or C) is selected for both ends of the pipe, angles can be specified. Specifies the angle of the right elbow based on the left one. (Not Specified) Both left and right elbows are in the same direction. (Specifying angle) 180°, 90°, 0° Left elbow angle as reference