# **LED Lighting for Cabinetry**

## **Direct Ring / Backlight**

Features: By illuminating from 360 deg. direction, even lighting without a shadow is obtained.

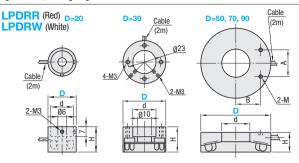
Image Sample P.1060.

Tend of the cable has a connector for the nower controller

Material · Aluminum (Main Body)

S Surface Treatment : Black Anodize (Main Body)

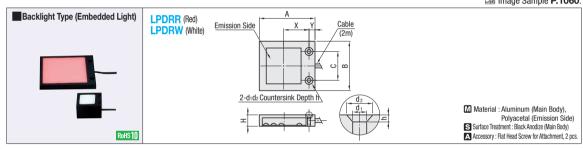




Part Number		* Illumination Angle	Illumination	WD	d	н	Α	В	м	Mass	Unit Price	Volume Discount Rate	
Type	D	(degree)	Area	WD	u	п	A	В	IVI	(g)	1 ~ 4 pc(s).	5 ~ 20 pcs.	
LPDRR LPDRW	20	90	Ø10~30	30~70	16.1	18	-	-	-	70			
	30	90	Ø40~60	50~100	16.1	18	-	-	-	75			
	50	80	Ø60~80	50~100	20	14	20	18	3	60			
		25		10~20	20					60			
	70	80		50~100	34		30	25		80			
		*25		10~20	51					100			
	90	80		50~100	40	15 16	40	32	4	140			
		*25		10~20	62					120			
TFor LPDRR and LPDRW, use LE	EDCNR0.5 ( <b>P.10</b>	(Third	-party controllers	cannot be used.)	* LPDRR 70-2	25 and 90-25 in t	the Specification	Table are not avai	lable.	For orders larger than indicated quantity, please check with WOS.			

For LPDRR and LPDRW, use LEDCNR0.5 (P.1060) controller. (Third-party controllers cannot be used.) \*LPDRR 70-25 and 90-25 in the Specification Table are not available.

Image Sample P.1060.



Part Number		Emission Side	Α	В	С	х	Υ	н		d1	d <sub>2</sub>	h	Mass (g)		LPBLR		LPBLW	
															Unit Price	Volume Discount Rate	Unit Price	Volume Discount Rate
Type	No.	Joide						LPBLR	LPBLW				LPBLR	LPBLW	1 ~ 4 pc(s).	5 ~ 20 pcs.	1 ~ 4 pc(s).	5 ~ 20 pcs.
LPBLR LPBLW	25	25×25	40	35	20	18	4.5	10	25	3.4	6	2	55	100				
	50	50×50	70	60	40	33	7						100	200				
	75	75×75	95	85	50	46	6.5			4.5	8.5	3	150	320				

<sup>\*</sup>Use the controller LEDCNR1/LEDCNRF2 (P.1060). (Do not use the controllers of other manufacturers.)

For orders larger than indicated quantity, please check with WOS.

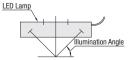




#### Features and Usage of LED Lighting

#### ① Direct Ring Type

- · By illuminating from 360 deg. direction, even lighting without a shadow is obtained.
- $\bullet$  Units with large illumination angle (80°) provide large amounts of illumination on workpieces and are suitable when ample lighting is desired (a).
- However, the reflection of LED Lighting may occur in the case of the glossy products. In such cases, reflection can be reduced by using a diffuser board.
- · Units with small illumination angle (25°) do not cause the LED light source reflections on gloss workpieces and are suitable for detection of shallow bumps and scratches (b).



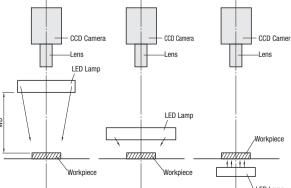
#### Backlight Type

- · A lighting unit providing a large amount of illumination with LEDs facing directly upwards.
- · Does not occupy much space as it is designed to be compact (c).

### ■Examples of LED Lamp Placements

(b) (a) (c)

• Direct Ring Type Illumination Angle 80° • Direct Ring Type Illumination Angle 25° • Backlight Type



<sup>\*</sup> When selecting an illumination angle, refer to the "Features and Usage of LED Lighting" below.