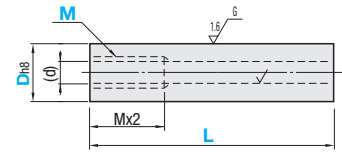


Thick-Walled Ground Stainless Steel Hollow Tubes

Tapped, Threaded

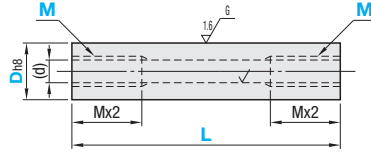


PSTT (One End Tapped)



L Dimension tolerance conforms to PSTS (P315)

PSWT (Both Ends Tapped)

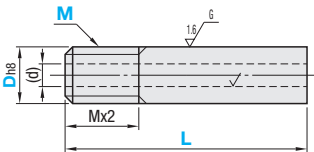


$\frac{63}{\sqrt{15}} \sqrt{\frac{6}{G}}$

Material: SUS304

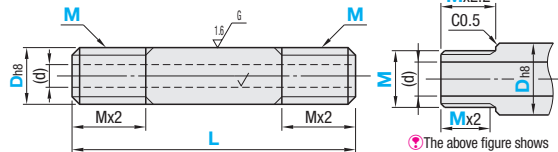


PSTN (One End Threaded)



L Dimension tolerance conforms to PSTS (P315)

PSWN (Both Ends Threaded)



The above figure shows the case where $D > M$.

Material: SUS304

Part Number Type	D	h8	L 1mm increment	M (Coarse) Selection	$(d^{+0.5})_0$
PSTT PSWT	6	0 -0.018	30~600	4	3
	8	0		5 6	4
	10	-0.022		8	6
	12	0	30~800	8	6
	15	-0.027		10 12	8
	20	0		12 16	10
	25	0		16 20	13
	30	-0.033		20 24	16
		30~1000			

Part Number Type	D	h8	L 1mm increment	M (Coarse) Selection	$(d^{+0.5})_0$
PSTN PSWN	8	0	50~600	8	4
	10	-0.022		10	6
	12	0	60~800	10 12	6
	15	-0.027		12	8
	20	0		16 20	10
	25	0	70~1000	20 24	13
	30	-0.033		24 30	16

L ≥ Mx3 for PSTN, L ≥ Mx6 for PSWN

L ≥ Mx3 for PSTT, L ≥ Mx6 for PSWT

Ordering Example

Part Number - L - M

PSTT20 - 184 - 12

PSWN20 - 320 - 16

Alterations

Part Number - L - M - (LKC)

PSTT15 - 173 - 10 - LKC

Alteration	L Dimension Tolerance										
Code	LKC										
Spec.	<table border="1"> <thead> <tr> <th>L</th> <th>L Tolerance</th> </tr> </thead> <tbody> <tr> <td>30~ 200</td> <td>+0.05 0</td> </tr> <tr> <td>201~ 500</td> <td>+0.2 0</td> </tr> <tr> <td>501~ 800</td> <td>+0.5 0</td> </tr> <tr> <td>801~1000</td> <td>+0.8 0</td> </tr> </tbody> </table> <p>Ordering Code LKC</p>	L	L Tolerance	30~ 200	+0.05 0	201~ 500	+0.2 0	501~ 800	+0.5 0	801~1000	+0.8 0
L	L Tolerance										
30~ 200	+0.05 0										
201~ 500	+0.2 0										
501~ 800	+0.5 0										
801~1000	+0.8 0										

PSTT, PSWT

D	PSTT Unit Price					PSWT Unit Price				
	L30-200	L201-400	L401-600	L601-800	L801-1000	L30-200	L201-400	L401-600	L601-800	L801-1000
6										
8										
10										
12										
15										
20										
25										
30										

PSTN, PSWN

D	PSTN Unit Price					PSWN Unit Price				
	Min. L ~ 200	L201-400	L401-600	L601-800	L801-1000	Min. L ~ 200	L201-400	L401-600	L601-800	L801-1000
8										
10										
12										
15										
20										
25										
30										