

# Gussets

## Tapped, Hole Position Configurable

■ **Features:** When the mounting hole pitch does not match with the fixed dimension on the left-hand page, the following standard is available.

Type	Material	Surface Treatment
Standard Grade (Perpendicularity: 0.05/100)		
RBPBS	Steel for General Structure	-
RPBB		Black Oxide
RPBPM		Electroless Nickel Plating
RPBA	Aluminum Alloy	-
RPBW		Clear Anodize

$\sqrt{0.05}$  / ( $\sqrt{0.05}$  /  $\sqrt{0.05}$ )

■ **When A=30**

■ **When A=40 ~ 100**

⊕ When A=30, side A has one mounting hole. ⊕ Depending on the specified dimension, pilot hole for tapping may go through to the reverse side.

Part Number Type	A	B Selection				1mm Increment				M (Coarse)			T Selection		
						Side A Hole Pitch		Side B Hole Pitch					SS400	A5052	
		X	F	Y	G										
Standard Grade (SS400) RBPBS RPBB RPBPM (A5052) RPBA RPBW	30	30	40	50	60	80	X > Mx2 *1	- *2	Y ≥ Mx2 *1	G ≥ Mx2 and Y + G ≤ B - 6 *3	4	5	6	9	10
	40	40	50	60	80	100		F ≥ Mx2 and X + F ≤ A - 6 *3			4	5	6	9	10
		50	50	60	80	100		or			4	5	6	9	10
	60	60	80	100	0 *4	4		5			6	9	10		
		80	80	100		150		4			5	6	8	12	12
	100	100	150	4	5	6		8			9	10	12		

\*1 The X dimension (1st tapped hole) is distanced twice or more that of M (thread diameter) from edge surface in order to prevent interference.

\*2 When A=30, side A has 1 mounting hole and specification of F dimension is not required.

\*3 Set apart the second tapped hole twice or more of M (thread diameter) from the first and 6mm or more from the edge surface.

\*4 When 0 is specified for F and G dimensions, 1 mounting hole is available.

Ordering Example: Part Number - B - X - F - Y - G - M - T  
 RBPBS30 - 60 - X20 - Y20 - G20 - M6 - T9  
 RBPBW60 - 100 - X20 - F20 - Y25 - G50 - M6 - T12

Calculation Example of Unit Price  
 RBPBS30-60-X20-Y20-G20-M6-T9  
 A+B = A Dimension + B Dimension = 30+60=90

A+B	Unit Price									
	SS400					A5052				
	RBPBS		RPBB		RPBPM		RPBA		RPBW	
	T=9	T=12	T=9	T=12	T=9	T=12	T=10	T=12	T=10	T=12
60										
70										
80										
90										
100										
110										
120										
130										
140										
150										
160										
180										
200										
230										
250										

