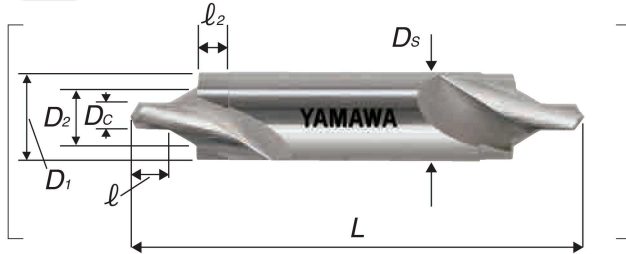


CESC

High Helix Center Drills-JIS Type C 60°

HSS

Segment : 51



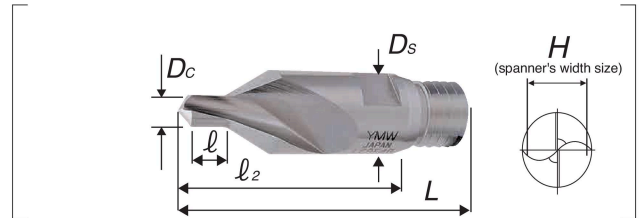
Size Dc x θ x Ds	Stock	Code	Ds (mm)	D1 (mm)	D2 (mm)	L (mm)	l (mm)	l2 (mm)	Type
0.5×60°×3.15	○	CEC0.5	3.15	1.6	1.06	31.5	0.8	0.6	Cc
0.63×60°×3.15	○	CEC0.63	3.15	2	1.32	31.5	1	0.8	Cc
0.8×60°×3.15	○	CEC0.8	3.15	2.5	1.7	31.5	1.2	1	Cc
1×60°×3.15	○	CEC1.0	3.15	3.15	2.12	31.5	1.5	1.2	Cd
1.25×60°×4	○	CEC1.25	4	4	2.65	35.5	1.9	1.5	Cd
1.6×60°×5	○	CEC1.6	5	5	3.35	40	2.4	1.8	Cd
2×60°×6.3	○	CEC2.0	6.3	6.3	4.25	45	3	2.2	Cd
2.5×60°×8	○	CEC2.5	8	8	5.3	50	3.8	3	Cd
3.15×60°×10	○	CEC3.15	10	10	6.7	56	4.8	3.5	Cd
4×60°×12.5	○	CEC4.0	12.5	12.5	8.5	63	6	4.2	Cd
5×60°×16	○	CEC5.0	16	16	10.6	71	7.5	5.5	Cd
6.3×60°×18	○	CEC6.3	18	18	13.2	75	9.2	5.5	Cd
8×60°×22.4	○	CEC8.0	22.4	22.4	17	90	11.5	5.5	Cd
10×60°×28	○	CEC010	28	28	21.2	112	14.2	7	Cd

JO-CES

Joint- High Helix Center Drills, Type A 60°

HSS

Segment : 5C



Size Dc x θ	Stock	Code	Ds (mm)	L (mm)	l (mm)	l2 (mm)	H (mm)	Applicable holder shank dia.
4×60°	○	JCE4.0	10	37.5	4.5	27.5	8	14
5×60°	○	JCE5.0	12	43.5	5.5	32.5	10	16
6×60°	○	JCE6.0	16	48.5	6.5	34.5	13	20

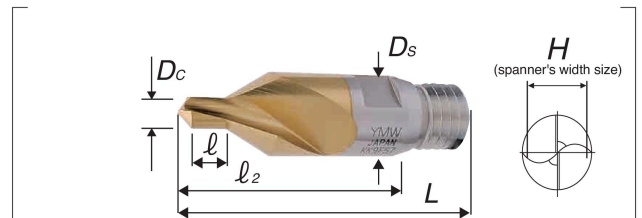
JO-CESV

Joint- High Helix Center Drills-Type A 60°, TiN Coated

HSS

TiN

Segment : 5C



Size Dc x θ	Stock	Code	Ds (mm)	L (mm)	l (mm)	l2 (mm)	H (mm)	Applicable holder shank dia.
4×60°	○	JVCE4.0	10	37.5	4.5	27.5	8	14
5×60°	○	JVCE5.0	12	43.5	5.5	32.5	10	16
6×60°	○	JVCE6.0	16	48.5	6.5	34.5	13	20

Spiral Fluted Taps
(for blind hole)

Spiral Fluted Taps
(for through hole)

Spiral Pointed
Taps

Hand Taps

Cemented
Carbide Taps

Roll Taps

Special Thread Taps
Simple measuring tools

Pipe Taps

MC Helical
Thread Mills

Dies

Center Drills

Centering Tools