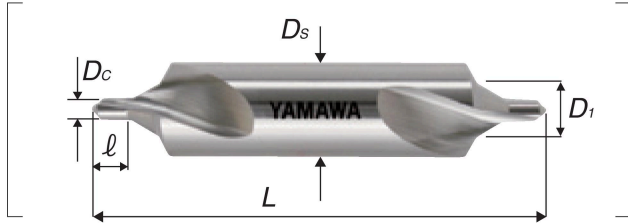


CESB

High Helix Center Drills-JIS Type B 60°

HSS

Segment : 51



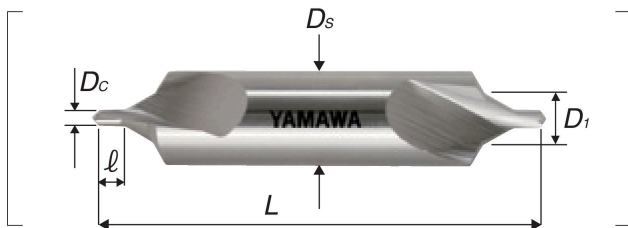
Size Dc × θ × Ds	Stock	Code	Ds (mm)	D1 (mm)	L (mm)	l (mm)	Type
0.5×60°×3.15	◎	CEB0.5	3.15	1.06	31.5	0.8	Cb
0.63×60°×3.15	◎	CEB0.63	3.15	1.32	31.5	1	Cb
0.8×60°×3.15	◎	CEB0.8	3.15	1.7	31.5	1.2	Cb
1×60°×4	◎	CEB1.0	4	2.12	35.5	1.5	Cb
1.25×60°×5	◎	CEB1.25	5	2.65	40	1.9	Cb
1.6×60°×6.3	◎	CEB1.6	6.3	3.35	45	2.4	Cb
2×60°×8	◎	CEB2.0	8	4.25	50	3	Cb
2.5×60°×10	◎	CEB2.5	10	5.3	56	3.8	Cb
3.15×60°×11.2	◎	CEB3.15	11.2	6.7	60	4.8	Cb
4×60°×14	◎	CEB4.0	14	8.5	67	6	Cb
5×60°×18	◎	CEB5.0	18	10.6	75	7.5	Cb
6.3×60°×20	◎	CEB6.3	20	13.2	80	9.2	Cb
8×60°×25	◎	CEB8.0	25	17	100	11.5	Cb
10×60°×31.5	◎	CEB10	31.5	21.2	125	14.2	Cb

CE-S(II)

High Helix Center Drills-Type B 60°, (Old JIS Type 2)

HSS

Segment : 51



Size Dc × θ × Ds	Stock	Code	Ds (mm)	D1 (mm)	L (mm)	l (mm)	Type
1×60°×6	○	CE21.0	6	2.5	45	1.5	Cg

CE-S(II) High Helix Center Drills-Type B 60°, (Old JIS Type 2)

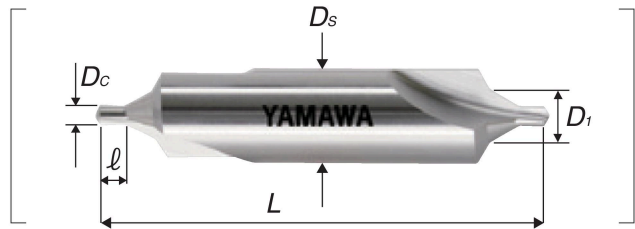
Size Dc × θ × Ds	Stock	Code	Ds (mm)	D1 (mm)	L (mm)	l (mm)	Type
1.5×60°×8	○	CE21.5	8	4	50	2	Cg
2×60°×10	○	CE22.0	10	5	55	3	Cg
2.5×60°×12	○	CE22.5	12	6.5	60	3.5	Cg
3×60°×14	○	CE23.0	14	8	65	4	Cg
4×60°×18	○	CE24.0	18	10	76	4.7	Cg
5×60°×22	○	CE25.0	22	12	88	6.5	Cg
6×60°×25	○	CE26.0	25	15	100	7.7	Cg

CD-S(II)

Low Helix Center Drills-Type B 60°, (Old JIS Type 2)

HSS

Segment : 51



Size Dc × θ × Ds	Stock	Code	Ds (mm)	D1 (mm)	L (mm)	l (mm)	Type
1×60°×6	○	C21.0	6	2.5	45	1.5	Cg
1.5×60°×8	○	C21.5	8	4	50	2	Cg
2×60°×10	○	C22.0	10	5	55	3	Cg
2.5×60°×12	○	C22.5	12	6.5	60	3.5	Cg
3×60°×14	○	C23.0	14	8	65	4	Cg
4×60°×18	○	C24.0	18	10	76	4.7	Cg
5×60°×22	○	C25.0	22	12	88	6.5	Cg
6×60°×25	○	C26.0	25	15	100	7.7	Cg