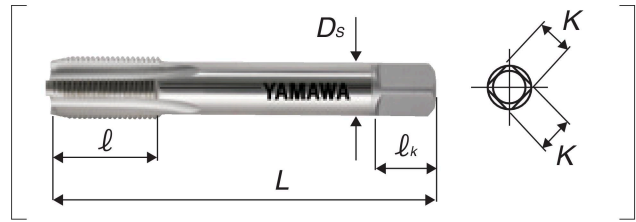


# LS-PS

## Long Shank Taps for PS Threads



Segment : 1G



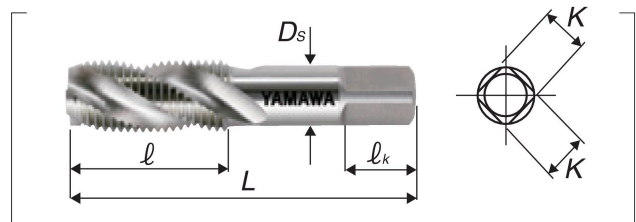
Size	Stock	Code	Chamfer	Class	Basic Major Dia (mm)	L (mm)	l (mm)	D <sub>s</sub> (mm)	K (mm)	l <sub>k</sub> (mm)	Flute	Type
<b>For Pipe Threads</b>												
<b>1/8-28</b>	○	L10P02K	3.5P	II	9.728	100	19	8	6	9	4	v
	○	L15P02K				150						
	△	L20P02K				200						
<b>1/4-19</b>	○	L10P04-	3.5P	II	13.157	100	28	11	9	12	4	v
	○	L15P04-				150						
	△	L20P04-				200						
<b>3/8-19</b>	○	L10P06-	3.5P	II	16.662	100	28	14	11	14	4	v
	○	L15P06-				150						
	△	L20P06-				200						
<b>1/2-14</b>	○	L15P08Q	3.5P	II	20.955	150	35	18	14	17	4	v
	△	L20P08Q				200						
<b>3/4-14</b>	○	L15P12Q	3.5P	II	26.441	150	35	23	17	20	4	v
	△	L20P12Q				200						
<b>1'-11</b>	○	L15P16U	3.5P	II	33.249	150	45	26	21	24	5	v
	△	L20P16U				200						

# SP-PS

## Spiral Fluted Taps for PS Threads



Segment : 1G



Size	Stock	Code	Chamfer	Class	Basic Major Dia (mm)	L (mm)	l (mm)	D <sub>s</sub> (mm)	K (mm)	l <sub>k</sub> (mm)	Flute	Type
<b>For Pipe Threads</b>												
<b>1/8-28</b>	○	SH2P02K	2.5P	II	9.728	55	19	8	6	9	3	v
<b>1/4-19</b>	○	SH2P04-	2.5P	II	13.157	62	28	11	9	12	3	v
<b>3/8-19</b>	○	SH2P06-	2.5P	II	16.662	65	28	14	11	14	3	v
<b>1/2-14</b>	○	SH2P08Q	2.5P	II	20.955	80	35	18	14	17	4	v
<b>3/4-14</b>	○	SH2P12Q	2.5P	II	26.441	85	35	23	17	20	4	v
<b>1'-11</b>	○	SH2P16U	2.5P	II	33.249	95	45	26	21	24	4	v
<b>1'1/4-11</b>	△	SH2P20U	2.5P	II	41.910	105	45	32	26	30	4	v
<b>1'1/2-11</b>	△	SH2P24U	2.5P	II	47.803	110	45	38	29	32	4	v
<b>2'-11</b>	△	SH2P32U	2.5P	II	59.614	120	50	46	35	38	4	v