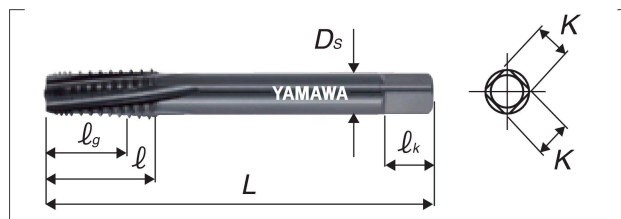


LS-INT-PT

Long Shank Interrupted Spiral Fluted Taps (LH spiral flutes), for PT Threads, for Ductile Materials



Segment : 1G



INT-PT having low left-hand spiral flutes and having every other thread interrupted, reduces cutting torque. INT-PT is suitable for such sticky material as stainless steels and chrome molybdenum steels.

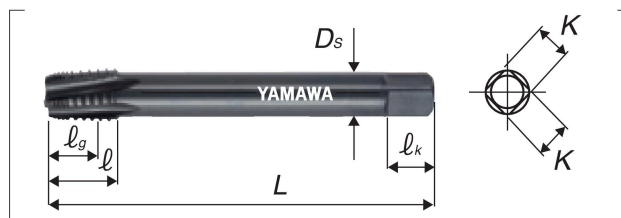
Size	Stock	Code	Chamfer	Class	Basic Major Dia (mm)	L (mm)	l (mm)	l _g (mm)	D _s (mm)	K (mm)	l _k (mm)	Flute	Type
For Pipe Threads													
1/8-28	△	TINT02KL10	3P	II	9.728	100	19	13	8	6	9	5	h
	△	TINT02KL12				120							
	△	TINT02KL15				150							
1/4-19	△	TINT04-L10	3P	II	13.157	100	28	21	11	9	12	5	h
	△	TINT04-L12				120							
	△	TINT04-L15				150							
3/8-19	△	TINT06-L10	3P	II	16.662	100	28	21	14	11	14	5	h
	△	TINT06-L12				120							
	△	TINT06-L15				150							
1/2-14	△	TINT08QL15	3P	II	20.955	150	35	25	18	14	17	5	h
3/4-14	△	TINT12QL15	3P	II	26.441	150	35	25	23	17	20	5	h
1'-11	△	TINT16UL15	3P	II	33.249	150	45	32	26	21	24	5	h
	△	TINT16UL20				200							

LS-INT-S-PT

Long Shank Interrupted Spiral Fluted Taps (LH spiral flutes), for PT Threads Short (lg) Type, for Ductile Materials



Segment : 1G



INT-PT having low left-hand spiral flutes and having every other thread interrupted, reduces cutting torque. INT-PT is suitable for such sticky material as stainless steels and chrome molybdenum steels.

Size	Stock	Code	Chamfer	Class	Basic Major Dia (mm)	L (mm)	l (mm)	l _g (mm)	D _s (mm)	K (mm)	l _k (mm)	Flute	Type
For Pipe Threads													
1/8-28	△	TIST02KL10	3P	II	9.728	100	16.5	10.5	8	6	9	5	h
	△	TIST02KL12				120							
	△	TIST02KL15				150							
1/4-19	△	TIST04-L10	3P	II	13.157	100	19.5	12.5	11	9	12	5	h
	△	TIST04-L12				120							
	△	TIST04-L15				150							
3/8-19	△	TIST06-L10	3P	II	16.662	100	21	14	14	11	14	5	h
	△	TIST06-L12				120							
	△	TIST06-L15				150							