2 Flutes DIA for Graphite Milling



Size R0.5~R6













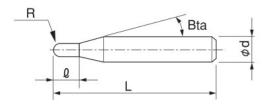
Material Applications (★ Highly Recommended ● Recommended ○ Suggested)

							Work N	Naterial								
Carbon Alloy Steels Steels	Prehardened Steels NAK HPM	Hardened Steels				Cast Iron	Aluminum Alloys	Graphite	Copper	Plastics	Glass Filled	Titanium Alloys			Hard Brittle (Non-	
SK / SCM SUS		~ 50HRC	~ 55HRC	~ 60HRC	~ 65HRC	~ 70HRC						Plastics		Alloys		Metallic) Materials
								0	*	0	0	•				0
	Steels SK / SCM	Steels Steels SK / SCM NAK	Steels Steels SK / SCM NAK SOURCE	Steels Steels SK/SCM NAK 50UPC 55UPC	Steels Steels Steels SK/SCM NAK SOURCE STURE SOURCE STURE SOURCE STURE SOURCE STURE SOURCE SO	Steels Steels SK / SCM NAK SOURCE STURGE SOURCE STURGE	Steels Steels Figure Course Course Tolling	Alloy Steels Prehardened Steels Hardened Steels Cast Iron SK / SCM NAK SAUDO STUDO	Steels Steels Alloys SK / SCM NAK SAUDO STUDO SOUDO STUDO TOUDO	Alloy Steels Prehardened Steels Hardened Steels Cast Iron Aluminum Alloys Graphite	Alloy Steels SK / SCM NAK SOURCE STURG SOURCE STURG TOURS TO	Alloy Steels SK / SCM NAK SOURCE STURGE SOURCE STURGE SOURCE STURGE SOURCE STURGE SOURCE SOUR	Alloy Steels SK / SCM NAK SOURCE STUDY STU	Alloy Steels SK / SCM NAK FOLDS STUDE COLDS STUDE COLDS TAILED	Alloy Steels SK / SCM NAK SOURCE STUDY STU	Alloy Steels SK / SCM NAK SAURA STURM STUR

Features

Diamond coated 2 flute ball end mills for Graphite Electrode milling.

New diamond coating with a highly adhesive base layer offers excellent wear resistance and longer tool life.



The shank taper angle shown is not an exact value and to avoid contact with the work piece, we recommend the user controls the precise value of this angle. Shank taper angle should not make contact with the work piece.

Total 9 models Unit (mm)

Model Number	Radius of Ball Nose R	Length of Cut &	Shank Taper Angle Bta	Overall Length L	Shank Diameter Ød	Suggested Retail Price ¥
DCB 2010	R0.5	5	16°	60	4	16,000
DCB 2020	R1	10	16°	70	4	17,000
DCB 2030	R1.5	15	16°	80	4	21,000
DCB 2040	R2	20	_	100	4	24,000
DCB 2050	R2.5	20	_	100	5	28,000
DCB 2060	R3	30	_	150	6	41,500
DCB 2080	R4	40	_	150	8	45,000
DCB 2100	R5	50	_	180	10	57,500
DCB 2120	R6	55		180	12	87,500

ø3mm Shank V Series UDC∙PCD Series

CBN Series

Square Square Square

Long Neck Radius Radius

Taper Neck Radius



Taper Taper

Spiral V Cutter

Barrel

Drill

Technical Data