

Prices displayed include 8% tax.

For Die Handle, see p. 1-424 to 425

Threading Tools

ISHIHASHI Stock 1,202 Items

Adjustable Parallel Pipe Die (PS thread)



IS-RD-38-PS014

- Features**
- Internal thread tool that has a hole to release chip.
 - Comes with adjustable screw.
- Use**
- For external thread machining.
 - Work Material: Low Carbon Steel
- Specs**
- Machining Thread: PS Thread for Pipe
- Materials**
- Tungsten steel (SKS2)
- Origin**
- Japan

SPQ: 10 Pieces

Order Unit: 1 Piece

ISHIHASHI SEIKO

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Nominal Dimension	Number of Ridges	Outer Diameter (mm)	Thickness (mm)
484-7890	IS-RD-38-PS018	¥ 4,953	¥ 6,420	PS1/8	28	38	13
484-7881	IS-RD-38-PS014	¥ 4,953	¥ 6,420	PS1/4	19	38	13
484-8098	IS-RD-50-PS038	¥ 8,478	¥ 10,990	PS3/8	19	50	16
484-8080	IS-RD-50-PS012	¥ 8,478	¥ 10,990	PS1/2	14	50	16

Contact us:072-982-0123

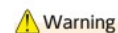
TRUSCO Stock 38,650 Items

Round Adjustable Parallel Pipe Die (PF thread)



TKD-38PF1/8-28

- Features**
- Adjustable screw allows you to adjust the dimension.
 - Can also be used when repairing ridge.
- Use**
- For external thread machining.
 - Work Material: Iron, Light Metal.
- Specs**
- Machining Thread: Parallel Thread for Pipe PF and G
- Materials**
- Low-Alloy Steel (SKS2)
- Origin**
- Japan



Warning
• Cannot be used for stainless steel screws.

SPQ: 1 Piece

Order Unit: 1 Piece

(Price revision date: Jan, 2018) TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Nominal Dimension	Number of Ridges	Outer Diameter (mm)	Thickness (mm)
480-6484	TKD-38PF1/8-28	¥ 5,176	¥ 6,390	1/8	28	38	14
480-6476	TKD-38PF1/4-19	¥ 5,176	¥ 6,390	1/4	19	38	14
480-6557	TKD-50PF3/8-19	¥ 6,901	¥ 8,520	3/8	19	50	16
480-6531	TKD-50PF1/2-14	¥ 6,901	¥ 8,520	1/2	14	50	16
480-6549	TKD-50PF3/4-14	¥ 6,901	¥ 8,520	3/4	14	50	16
480-6620	TKD-63PF1-11	¥ 19,967	¥ 24,650	1	11	63	19
858-7620	TKD-75PF11/2-11	¥ 38,718	¥ 47,800	1 1/2	11	75	25
858-7621	TKD-75PF11/4-11	¥ 38,718	¥ 47,800	1 1/4	11	75	25

Contact us:0120-509-849 <http://www.orange-book.com/>

OSG Stock 8,256 Items

Parallel Pipe Die (PF thread)



SPD-PF Series

- Features**
- Adjustable screw allows you to adjust the dimension.
- Use**
- For external thread machining.
 - Work Material: Low Carbon Steel
- Specs**
- Machining Thread: Parallel Thread for Pipe PF
- Materials**
- Alloy Tool Steel (SKS)
- Origin**
- Japan

SPQ: 10 Pieces

Order Unit: 1 Piece

OSG CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Nominal Dimension	Number of Ridges	Outer Diameter (mm)	Thickness (mm)
634-1136	SPD-38XPf1/8-28	¥ 5,076	¥ 6,270	1/8	28	38	13
634-1128	SPD-38XPf1/4-19	¥ 5,076	¥ 6,270	1/4	19	38	13
634-1195	SPD-50XPf1/4-19	¥ 8,424	¥ 10,400	1/4	19	50	16
634-1209	SPD-50XPf3/8-19	¥ 8,424	¥ 10,400	3/8	19	50	16
634-1187	SPD-50XPf1/2-14	¥ 8,424	¥ 10,400	1/2	14	50	16

Contact us:0120-41-5981 <http://www.osg.co.jp/>

ISHIHASHI Stock 1,202 Items

Adjustable Parallel Pipe Die (PF thread)



IS-RD-50-PF038

- Features**
- Internal thread tool that has a hole to release chip.
 - Comes with adjustable screw.
- Use**
- For external thread machining.
 - Work Material: Low Carbon Steel
- Specs**
- Machining Thread: PF Thread for Pipe
- Materials**
- Tungsten steel (SKS2)
- Origin**
- Japan

Order Unit: 1 Piece

ISHIHASHI SEIKO

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Nominal Dimension	Number of Ridges	Outer Diameter (mm)	Thickness (mm)	SPQ (piece)	Weight (g)
484-7873	IS-RD-38-PF018	¥ 4,953	¥ 6,420	PF1/8	28	38	13	10	75
484-7865	IS-RD-38-PF014	¥ 4,953	¥ 6,420	PF1/4	19	38	13	10	74
484-8071	IS-RD-50-PF038	¥ 8,478	¥ 10,990	PF3/8	19	50	16	10	157
484-8055	IS-RD-50-PF012	¥ 8,478	¥ 10,990	PF1/2	14	50	16	10	150
484-8063	IS-RD-50-PF034	¥ 8,478	¥ 10,990	PF3/4	14	50	16	10	123
484-8136	IS-RD-63-PF1	¥ 21,384	¥ 27,720	PF1	11	63	20	1	265

Contact us:072-982-0123

Spiral Fluted Taps

Point Taps

Roll Taps

Hand Taps

Hexagonal Shank Tapping Drills

Tap Holders

Taps for Pipe

Thread Mills for Machining Center

Dies

Thread Repair Tools

Tap and Bolt Burr Removing Tools

Screw

For other cutting tools, see p. 1-805 to 1006