

# Taps for Pipe (PT thread)

The number next to the logo mark indicates items in stock for each brand.

Threading Tools

Spiral Fluted Taps

Point Taps

Roll Taps

Hand Taps

Hexagonal Shank Tapping Drills

Tap Holders

Taps for Pipe

Thread Mills for Machining Center

Dies

Thread Repair Tools

Tap and Bolt Burr Removing Tools

Screw

Screw

Screw

Screw

Screw

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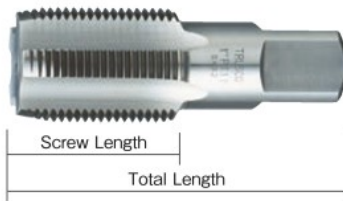
Screw



Stock 38,650 Items

## Pipe Tap Taper (PT Screw)

Com Drawing  
Surface Treatment Non-coat



T-KN-PT Series

- Features** • For taper thread for pipe.  
**Use** • Work Material: Cast Iron, Light Metal.  
**Specs** • Machining Thread: Taper Thread  
 • Number of bit thread: 1.5 ridges  
**Materials** • Low-Alloy Steel (SKS)  
**Origin** • Japan

**Warning**  
 • Cannot be used for stainless steel screw.

Order Unit: 1 Piece

(Price revision date: Jan, 2018) TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Precision	Nominal Dimension	Number of Ridges	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Shank Square Part (mm)	Pilot Hole Diameter (mm)	Length to standard diameter (mm)	SPQ (piece)
480-6808	T-KN-PT1/8	¥ 1,458	¥ 1,800	JIS Class 3	1/8	28	19.0	55.0	8.0	6.0	8.4	13	1
480-6794	T-KN-PT1/4	¥ 1,814	¥ 2,240	JIS Class 3	1/4	19	28.0	62.0	11.0	9.0	11.2	21	1
480-6824	T-KN-PT3/8	¥ 2,406	¥ 2,970	JIS Class 3	3/8	19	28.0	65.0	14.0	11.0	14.7	21	1
480-6786	T-KN-PT1/2	¥ 3,184	¥ 3,930	JIS Class 3	1/2	14	35.0	80.0	18.0	14.0	18.2	25	1
480-6816	T-KN-PT3/4	¥ 5,265	¥ 6,500	JIS Class 3	3/4	14	35.0	85.0	23.0	17.0	23.7	25	1
480-6778	T-KN-PT1	¥ 8,537	¥ 10,540	JIS Class 3	1	11	45.0	95.0	26.0	21.0	29.7	32	1
854-9655	T-KN-PT11/4	¥ 20,606	¥ 25,440	JIS Class 3	1 1/4	11	45.0	105.0	32.0	26.0	38.0	32	1
858-7626	T-KN-PT1 1/2	¥ 28,172	¥ 34,780	JIS Class 3	1 1/2	11	45.0	110.0	38.0	29.0	44.0	32	1
858-7627	T-KN-PT2	¥ 45,190	¥ 55,790	JIS Class 3	2	11	50.0	120.0	46.0	35.0	55.5	32	1

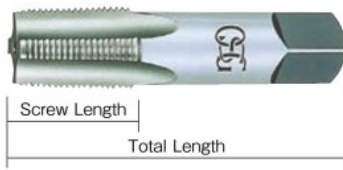
Contact us: 0120-509-849 <http://www.orange-book.com/>



Stock 8,256 Items

## Pipe Tap Taper (PT Screw)

Surface Treatment Non-coat



TPT-H-PT Series

- Features** • Common taper pipe tap and is used in every direction.  
**Use** • Work Material: Medium/High Carbon Steel, Cast Iron, Cast Steel, Tough Cast Iron, Copper, Brass, Brass Casting, Aluminum Rolling Material, Aluminum Alloy Casting, Magnesium Alloy Casting.  
**Specs** • Machining Thread: Tight Taper Internal Thread  
 • Number of bit thread: 2.5 ridges  
**Materials** • High Speed Steel (HSS)  
**Origin** • Japan



Order Unit: 1 Piece

OSG CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Precision	Nominal Dimension	Number of Ridges	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Shank Square Part (mm)	Pilot Hole Diameter (mm)	Length to standard diameter (mm)	SPQ (piece)
201-9175	TPT-H-PT1/8	¥ 2,093	¥ 2,590	JIS Class 2	1/8	28	19	55	8	6	8.2	13	5
201-9183	TPT-H-PT1/4	¥ 3,038	¥ 3,760	JIS Class 2	1/4	19	28	62	11	9	10.9	21	5
201-9191	TPT-H-PT3/8	¥ 4,955	¥ 6,130	JIS Class 2	3/8	19	28	65	14	11	14.4	21	5
201-9205	TPT-H-PT1/2	¥ 7,776	¥ 9,600	JIS Class 2	1/2	14	35	80	18	14	18.0	25	3
201-9213	TPT-H-PT3/4	¥ 13,203	¥ 16,300	JIS Class 2	3/4	14	35	85	23	17	23.0	25	3
202-0335	TPT-H-PT1	¥ 24,570	¥ 30,400	JIS Class 2	1	11	45	95	26	21	29.0	32	2

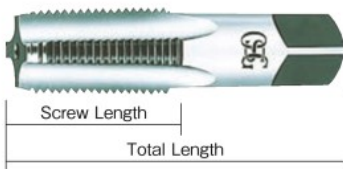
Contact us: 0120-41-5981 <http://www.osg.co.jp/>



Stock 8,256 Items

## Pipe Tap Taper (PT Screw)

Surface Treatment Non-coat



TPT-RC Series

- Features** • Used to process taper thread for pipe.  
**Use** • Work Material: Medium/High Carbon Steel, Cast Steel, Cast Iron, Ductile Cast Iron, Copper, Brass, Brass Casting, Aluminum Rolling Material, Aluminum Alloy Casting, Magnesium Alloy Casting, Zinc Alloy Casting.  
**Specs** • Machining Thread: Tight Taper Internal Thread  
 • Number of bit thread: 2.5 ridges  
**Materials** • High Speed Steel (HSS)  
**Origin** • Japan



Order Unit: 1 Piece

OSG CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Precision	Nominal Dimension	Number of Ridges	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Shank Square Part (mm)	Pilot Hole Diameter (mm)	Length to standard diameter (mm)	SPQ (piece)
478-1554	TPT-RC-1/16-28	¥ 3,348	¥ 4,140	JIS Class 2	1/16	28	14	59	8	6	6.2	10.1	10
478-1571	TPT-RC-1/8-28	¥ 2,214	¥ 2,740	JIS Class 2	1/8	28	15	59	8	6	8.2	13.0	10
478-1562	TPT-RC-1/4-19	¥ 3,200	¥ 3,960	JIS Class 2	1/4	19	19	67	11	9	10.9	21.0	5
635-5552	TPT-RC-3/8-19	¥ 5,238	¥ 6,480	JIS Class 2	3/8	19	21	75	14	11	14.4	21.0	1
635-5536	TPT-RC-1/2-14	¥ 8,262	¥ 10,200	JIS Class 2	1/2	14	26	87	18	14	18.0	25.0	1
635-5544	TPT-RC-3/4-14	¥ 13,905	¥ 17,300	JIS Class 2	3/4	14	28	96	23	17	23.0	25.0	1
478-1546	TPT-RC-1-11	¥ 26,055	¥ 32,200	JIS Class 2	1	11	33	109	26	21	29.0	32.0	1

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68700 items in stock  
11 cutting tool manufacturers