

# Hand Tap / Hand Tap Set

The number next to the logo mark indicates items in stock for each brand.

Threading Tools

Spiral Fluted Taps

Point Taps

Roll Taps

Hand Taps

Hexagonal Shank Tapping Drills

Tap Holders

Taps for Pipe

Thread Mills for Machining Center

Dies

Thread Repair Tools

Tap and Bolt Burr Removing Tools

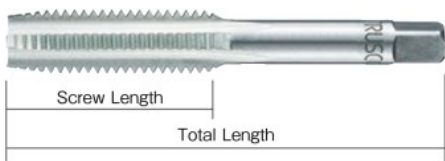
Screw

68700 items in stock  
11 cutting tool manufacturers



Stock 38,650 Items

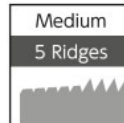
## Hand Tap (for unified screw thread/fine type)



T-HT Series

- Features**
- Used to make threaded hole and to clean it out.
  - For repairing and manufacturing ridge.
- Use**
- Work Material: Iron, Light Metal.
- Specs**
- Machining Thread: Unified Thread
- Materials**
- Low-Alloy Steel (SKS)
- Origin**
- Japan

**Warning**  
Cannot be used for stainless steel materials.



Order Unit: 1 Piece

(Price revision date: Jan, 2018) TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Tip	Precision	Nominal Dimension	Number of Ridges	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Shank Square Part (mm)	Pilot Hole Diameter (mm)	SPQ (piece)
480-6280	T-HT1/4UNF28-2	¥ 640	¥ 790	Medium	JIS Class 3	UNF1/4	28	24	62	6.0	4.5	5.5	1
480-6409	T-HT5/16UNF24-2	¥ 867	¥ 1,070	Medium	JIS Class 3	UNF5/16	24	30	70	6.1	5.0	6.9	1
480-6352	T-HT3/8UNF24-2	¥ 1,183	¥ 1,460	Medium	JIS Class 3	UNF3/8	24	35	75	7.0	5.5	8.5	1
480-6450	T-HT7/16UNF20-2	¥ 1,548	¥ 1,910	Medium	JIS Class 3	UNF7/16	20	38	80	8.0	6.0	9.9	1
480-6239	T-HT1/2UNF20-2	¥ 1,863	¥ 2,300	Medium	JIS Class 3	UNF1/2	20	42	85	9.0	7.0	11.5	1
854-9634	T-HT5/8UNF18-2	¥ 3,175	¥ 3,920	Medium	JIS Class 3	UNF5/8	11	45	95	12.0	9.0	13.5	1
854-9623	T-HT3/4UNF16-2	¥ 4,318	¥ 5,330	Medium	JIS Class 3	UNF3/4	10	50	105	14.0	11.0	16.5	1
854-9642	T-HT7/8UNF14-2	¥ 6,237	¥ 7,700	Medium	JIS Class 3	UNF7/8	9	55	115	17.0	13.0	19.5	1
854-9599	T-HT1UNF12-2	¥ 8,578	¥ 10,590	Medium	JIS Class 3	UNF1	8	60	125	20.0	15.0	22.0	1

Contact us:0120-509-849 <http://www.orange-book.com/>



Stock 38,650 Items

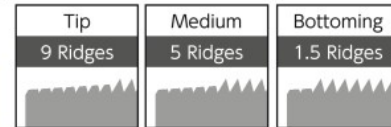
## Hand Tap Set (for unified screw thread/fine type)



T-HT-S Series

- Features**
- Used to make threaded hole and to clean it out.
  - For repairing and manufacturing ridge.
- Use**
- Work Material: Iron, Light Metal.
- Specs**
- Machining Thread: Unified Thread
- Materials**
- Low-Alloy Steel (SKS)
- Origin**
- Japan

**Warning**  
Cannot be used for stainless steel materials.



Order Unit: 1 Set

(Price revision date: Jan, 2018) TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per set)	MSRP (per set)	Set Content	Precision	Nominal Dimension	Number of Ridges	Screw Length (mm)	Total Length (mm)	Shank Diameter (mm)	Shank Square Part (mm)	SPQ (set)
480-6298	T-HT1/4UNF28-S	¥ 1,912	¥ 2,360	Tip/Medium/Bottoming	JIS Class 3	UNF1/4	28	24	62	6.0	4.5	1
480-6417	T-HT5/16UNF24-S	¥ 2,592	¥ 3,200	Tip/Medium/Bottoming	JIS Class 3	UNF5/16	24	30	70	6.1	5.0	1
480-6361	T-HT3/8UNF24-S	¥ 3,540	¥ 4,370	Tip/Medium/Bottoming	JIS Class 3	UNF3/8	24	35	75	7.0	5.5	1
480-6468	T-HT7/16UNF20-S	¥ 4,633	¥ 5,720	Tip/Medium/Bottoming	JIS Class 3	UNF7/16	20	38	80	8.0	6.0	1
480-6247	T-HT1/2UNF20-S	¥ 5,581	¥ 6,890	Tip/Medium/Bottoming	JIS Class 3	UNF1/2	20	42	85	9.0	7.0	1
854-9635	T-HT5/8UNF18-S	¥ 9,534	¥ 11,770	Tip/Medium/Bottoming	JIS Class 3	UNF5/8	11	45	95	12.0	9.0	1
854-9624	T-HT3/4UNF16-S	¥ 12,944	¥ 15,980	Tip/Medium/Bottoming	JIS Class 3	UNF3/4	10	50	105	14.0	11.0	1
854-9643	T-HT7/8UNF14-S	¥ 18,720	¥ 23,110	Tip/Medium/Bottoming	JIS Class 3	UNF7/8	9	55	115	17.0	13.0	1
854-9600	T-HT1UNF12-S	¥ 25,742	¥ 31,780	Tip/Medium/Bottoming	JIS Class 3	UNF1	8	60	125	20.0	15.0	1

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### Repair and Maintenance

# "NAOJIRO"

Naojiro services are available to products with the following labels displayed on the top right hand corner.

Repairing OK

Repair broken products

We repair equipment such as electric tools, pneumatic tools, and hydraulic equipment. We also repair other products that are not listed in the Orange Book.

Regrinding OK

Repair dull blades

We regrind and recoat cutting tools.

Calibration OK

Maintain the precision of measurement tools

We inspect and calibrate measuring tools and equipment, and conduct periodic inspections of insulated products.

Reuse OK

Reduce costs by reusing parts

We reuse various components such as recycling rechargeable batteries, plating restoration, and cleaning anti-dust respirator filter.

Processing OK

Various manufacturing and processing services available

We provide a range of services, from assembling chain slings to tape processing, re-electroplating, and duplicating keys.

Assembling OK

Leave the tedious assembling work to us

We assemble various furniture for factories and offices such as shelves, workbenches, tool wagons, and storage sheds.

Construction Setting OK

From mounting to installation work

We install garages, partitions, LED lighting, etc.

Maintenance OK

Secure facility with maintenance and inspection

We conduct maintenance and inspection on compressors, commercial air conditioners and other equipment. We also offer a variety of cleaning services.

"NAOJIRO" Services are only available for customers in Japan