

# Step Drills (straight shank type)

The number next to the logo mark indicates items in stock for each brand.

Drills

Coated Carbide Drills

Carbide Drills

High Speed Steel Coated Drills

High Speed Steel Drills

Thin Shaft Drills

Spot Cutters

Taper Shank Drills

Hex Shank Ironsmith Drills

Drill Sets

Drill Cases

Step Drills

Cutters for Magnetic Cutting Unit

Hole Saws

Core Drills

Concrete Drills

Drills

Bits, Cutters for Wood

68700 items in stock  
11 cutting tool manufacturers

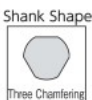


Stock 38,650 Items

## "Nice Mighty Spiral Step Drill" (3 blades)



3S-NMS-27G



Cutting Oil (accessory)

- Features**
- With 3 blades, the burden on the cutting edge is reduced and the blade life becomes longer. The discharge of chips is quick and welding is reduced.
  - 3 edge blades, with no center deviation in thinning processing, penetration is quick.
- Use**
- Work material: Iron plate/copper plate, galvalume (up to 2mm), aluminum plate/wood/resin (up to 3mm), stainless steel plate (up to 1mm).
- Specs**
- Surface Treatment: Titanium Coating
- Materials**
- Cobalt High Speed Steel
- Accessories**
- Cutting Oil
- Origin**
- Japan

SPQ: 10 Piece

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	Weight (g)
352-1206	3S-NMS-27G	¥15,390	¥19,000	3.0(2)	12	10	5, (7), (9), (11), 13, 15, 16, 19, 21, 22, 25, 27	95
352-1192	3S-NMS-28G	¥15,390	¥19,000	3.0(2)	11	10	5, (9), (11), 13, 15, 16, 19, 21, 22, 24, 28	100
352-1184	3S-NMS-33G	¥19,440	¥24,000	2.5(3)	11	10	6, 13, 15, 16, 19, 21, 22, 25, 27, 30.5, (33)	135
352-1176	3S-NMS-34G	¥19,440	¥24,000	2.5(3)	11	10	6, 13, 15, 16, 21, 22, 25, 27, 28, 30.5, (34)	145

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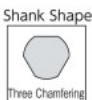


Stock 38,650 Items

## Spiral Step Drill (2 blades)



TSDSC27



- Features**
- As cobalt high-speed steel is used as the base material, it has excellent wear resistance and heat resistance.
  - Titanium coating that has excellent heat resistance is being used.
  - Greater cutting speed and durability compared to straight blades.
- Use**
- Work material: Iron/copper plate (up to 2mm), aluminum plate/resin (3 to 4mm), stainless steel plate (up to 1mm).
- Specs**
- Surface Treatment: Titanium Coating
- Materials**
- Cobalt High Speed Steel
- Accessories**
- None
- Origin**
- Germany

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	SPQ (piece)	Weight (g)
301-7842	TSDSC27	¥13,543	¥16,720	5	11	10	6, 9, 11, 13, 15, 16, 19, 21, 22, 25, 27	1	80

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Stock 38,650 Items

## Nice Mighty Step Drill (2 blades)



NMS-21G

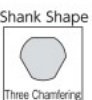


NMS-24G

(with safe stopper which stops at Φ22)



(with safe stopper which stops at Φ33)



Cutting Oil (accessory)

- Features**
- Since it comes with leading edge thinning, biting is light and there is no point misalignment.
- Use**
- Work Material: Iron Plate, Copper Plate (up to 2mm), Aluminum Plate, Wood, Resin (up to 3 to 4mm), Stainless Steel Plate (up to 1mm).
- Specs**
- Surface Treatment: Titanium Coating
- Materials**
- Cobalt High Speed Steel
- Accessories**
- Cutting Oil
- Origin**
- Japan

SPQ: 10 Pieces

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	Weight (g)
138-4490	NMS-21G	¥ 6,116	¥ 7,550	5	9	10	5, 7, 9, 11, 13, 15, 17, 19, 21	70
138-4511	NMS-24G	¥ 7,047	¥ 8,700	4	10	10	6, 8, 10, 12, 14, 16, 18, 20, 22, 24 (with safety stopper)	120
138-4538	NMS-25G	¥ 8,870	¥10,950	4	11	10	5, 7, 9, 11, 13, 15, 17, 19, 21, 23, 25	90
174-9536	NMS-27G	¥10,579	¥13,060	4	12	10	6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 27	105
138-4554	NMS-35G	¥11,413	¥14,090	3	13	10	5, 13, 15, 17, 19, 21, 23, 25, 27, 29, 31, 33, 35 (with safety stopper)	203

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Stock 38,650 Items

## "Nice Mighty Step Drill for Electrical and Equipment Construction" (2 blades)



NMS-34EG



Cutting Oil (accessory)

- Features**
- Consists of sizes for electrical and equipment construction.
  - Since it comes with leading edge thinning, biting is light and there is no point misalignment.
- Use**
- Work material: Iron/copper plate (up to 2mm), stainless steel plate (up to 1mm).
- Specs**
- Surface Treatment: Titanium Coating
- Materials**
- Cobalt High Speed Steel
- Accessories**
- Cutting Oil
- Origin**
- Japan

Order Unit: 1 Piece

TRUSCO NAKAYAMA CORPORATION

Order Code	Item No.	Price (per piece)	MSRP (per piece)	Step Width (mm)	Number of Stages (stage)	Shank Diameter (mm)	Drilling Dimension (Φmm)	SPQ (piece)	Weight (g)
301-7087	NMS-28EG	¥11,648	¥14,380	3.5	8	10	15, 16, 19, 21, 22, 25, 27, 28	10	110
277-5832	NMS-33EG	¥13,041	¥16,100	3.5	6	10	21, 22, 27, 28, 32, 33	10	195
287-1823	NMS-34EG	¥13,041	¥16,100	3.5	6	10	21, 22, 27, 28, 33, 34	10	195

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