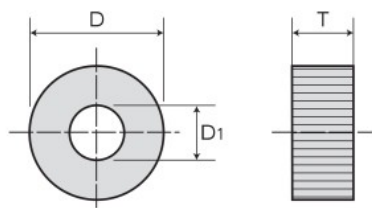


KNSRL • KNSF • KN-(CRL • MRL • FRL • CF • MF • FF) • KNPRL • KNPf

ROLL KNURLING WHEEL

Japanese standard knurling wheel (for holder KHS, KHS1)

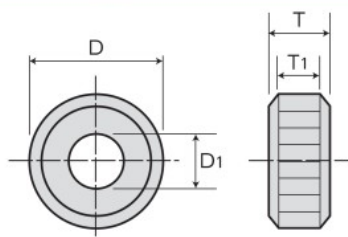
- Material : SKS31



Item No.		Knurls	Number of knurl per inch	Pitch (mm)	Module	Size (mm)		
Cross cut (a pair)	Plain cut					External dia. D	Hole dia. D1	Width T
KNSRL14	KNSF14	Coarse	14	1.81	0.58	19.2	4.76	6.35
KNSRL16	KNSF16		16	1.59	0.51			
KNSRL18	KNSF18		18	1.41	0.45			
KNSRL20	KNSF20		20	1.27	0.40			
KNSRL22	KNSF22		22	1.16	0.37			
KNSRL24	KNSF24	Medium	24	1.06	0.34			
KNSRL26	KNSF26		26	1	0.31			
KNSRL28	KNSF28		28	0.91	0.30			
KNSRL30	KNSF30		30	0.85	0.27			
KNSRL32	KNSF32		32	0.79	0.25			
KNSRL34	KNSF34	Fine	34	0.75	0.24			
KNSRL40	KNSF40		40	0.64	0.20			
KNSRL50	KNSF50		50	0.51	0.16			

Supertool standard knurling wheel (for holder KH1 • 2, NS1~3)

- Material : SKS31

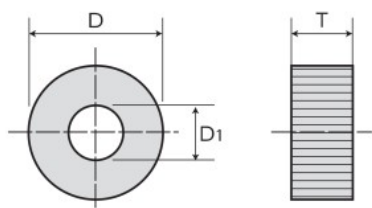


Item No.		Knurls	Number of knurl per inch	Pitch (mm)	Module	Size (mm)			
Cross cut (a pair)	Plain cut					External dia. D	Hole dia. D1	Width T	Knurl width T1
KN12CRL	KN12CF	Coarse	14	1.81	0.58	16	5.56	7.94	4.76
KN12MRL	KN12MF	Medium	22	1.16	0.37				
KN12FRL	KN12FF	Fine	34	0.75	0.24				

Item No.		Knurls	Number of knurl per inch	Pitch (mm)	Module	Size (mm)			
Cross cut (a pair)	Plain cut					External dia. D	Hole dia. D1	Width T	Knurl width T1
KN30CRL	KN30CF	Coarse	14	1.81	0.58	19.2	6.35	9.52	6.35
KN30MRL	KN30MF	Medium	22	1.16	0.37				
KN30FRL	KN30FF	Fine	34	0.75	0.24				

Knurling wheel for small material (for discontinued holder items KHN1L, KHP1, KH10AL, KH12AL)

- Material : SKS31



Item No.		Knurls	Number of knurl per inch	Pitch (mm)	Module	Size (mm)		
Cross cut (a pair)	Plain cut					External dia. D	Hole dia. D1	Width T
KNPRL1.0	KNPF1.0	Medium	26	1	0.31	12	5	4
KNPRL0.8	KNPF0.8		32	0.80	0.25			
KNPRL0.6	KNPF0.6	Fine	42	0.60	0.19			
KNPRL0.5	KNPF0.5		50	0.50	0.16			