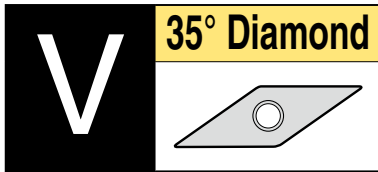


# SUMIDIA Inserts



## Negative



## 7° Positive



(Legend) General Cutting ● Recommended

Appearance	Shape	Cat. No.	Dimensions (mm)				Page for Applicable Holder		
			Nose Radius (r <sub>e</sub> )	Cutting Edge (ℓ)	SUMIDIA				
					DA90	DA150		DA1000	DA2200
<div style="display: flex; justify-content: space-between;"> <span>Recommended for:</span> <span>N Non-Ferrous Metal</span> <span>● Recommended</span> </div>									
<div style="display: flex; justify-content: space-between;"> <span>External Holders</span> <span>C26</span> </div>									
<div style="display: flex; justify-content: space-between;"> <span>External Holders</span> <span>C30, D15, D18, D30</span> </div>									
<div style="display: flex; justify-content: space-between;"> <span>Boring Bars</span> <span>E57, E58, E59, E60</span> </div>									
<div style="display: flex; justify-content: space-between;"> <span>Boring Bars</span> <span>E55, E56</span> </div>									
<div style="display: flex; justify-content: space-between;"> <span>External Holders</span> <span>C34</span> </div>									

WF: Edge With Special Land For Aluminium Wheel Glossy Finishing

M  
SUMIDIA

SUMIDIA  
Binderless  
SUMICRYSTAL

M20

▲ mark: To be replaced by new item (Please confirm stock availability)