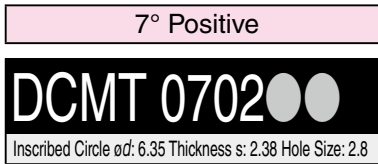
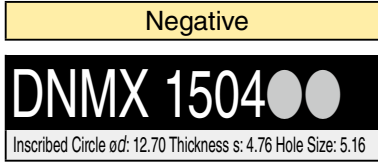
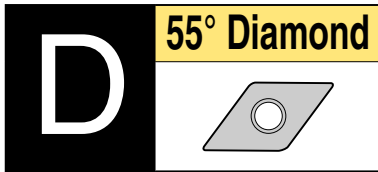


SUMIDIA Inserts



(Legend) General Cutting ● : Recommended

Appearance	Shape	Cat. No.	Dimensions (mm)		SUMIDIA				Page for Applicable Holder
			Nose Radius (r _e)	Cutting Edge (ℓ)	DA90	DA150	DA1000	DA2200	
 NF Type		NF-DNMX 150402 150404 150408 150412	0.2	6.4	—	—	●	▲	External Holders C9 C10 Boring Bars E65 E66 E67
			0.4	6.2	—	—	●	▲	
			0.8	5.8	—	—	●	▲	
			1.2	5.4	—	—	●	▲	
 One-use		NU-DNMX 150402 150404 150408 150412	0.2	3.0	—	—	—	▲	
			0.4	2.8	—	—	—	▲	
			0.8	2.5	—	—	—	▲	
			1.2	2.1	—	—	—	▲	
 DNMX		DNMX 150402 150404 150408 150412	0.2	6.4	—	—	●	▲	
			0.4	6.2	—	—	●	▲	
			0.8	5.8	—	—	●	▲	
			1.2	5.4	—	—	●	▲	

 NF Type		NF-DCMT 070201 070202 070204	0.1	3.0	—	—	●	▲	External Holders C29 D14 D16 D19 Boring Bars E49 E50 E51
			0.2	3.0	—	—	●	▲	
			0.4	2.8	—	—	●	▲	
 Break Master		NF-DCMT 070202N-LD 070204N-LD	0.2	3.1	—	—	●	—	
			0.4	2.9	—	—	●	—	
 Break Master		NF-DCMT 070202N-GD 070204N-GD	0.2	3.1	—	—	●	—	
			0.4	2.9	—	—	●	—	
 Break Master	 (Left Hand)	NU-DCMT 070202R-DM 070202L-DM 070204R-DM 070204L-DM	0.2	3.0	—	●	—	—	
			0.2	3.0	—	●	—	—	
			0.4	3.0	—	●	—	—	
			0.4	3.0	—	●	—	—	
 DCMT		DCMT 070201 070202 070204	0.1	4.3	—	—	●	▲	
			0.2	4.2	—	—	●	▲	
			0.4	4.0	—	—	●	▲	

 NF Type		NF-DCMT 11T301 11T302 11T304 11T308	0.1	3.0	—	—	●	▲	External Holders C29 D14 D16 D19 Boring Bars E49 E50 E51
			0.2	3.0	—	—	●	▲	
			0.4	2.8	—	—	●	▲	
			0.8	2.4	—	—	●	▲	
 Break Master		NF-DCMT 11T302N-LD 11T304N-LD 11T308N-LD	0.2	3.1	—	—	●	—	
			0.4	2.9	—	—	●	—	
			0.8	2.5	—	—	●	—	
 Break Master		NF-DCMT 11T302N-GD 11T304N-GD 11T308N-GD	0.2	3.1	—	—	●	—	
			0.4	2.9	—	—	●	—	
			0.8	2.5	—	—	●	—	

M
SUMIDIA
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SUMIDIA Binderless
SUMICRYSTAL