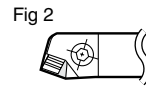
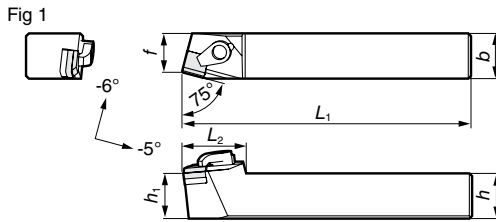
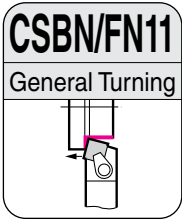


Solid SUMIBORON

Top Clamp Type



Refer to page B128 for Solid SUMIBORON stock items.

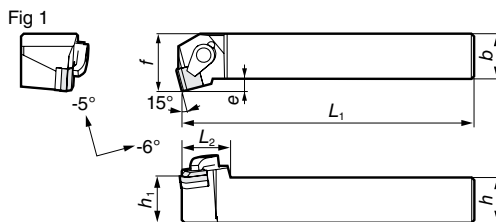
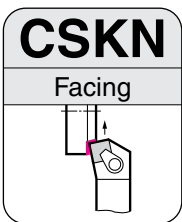
■ Holder

■ Parts

| Cat. No. | Stock | | Dimensions (mm) | | | | | | Fig | Applicable Insert | Clamp | Chip Breaker | Double Screw | Shim | Shim Pin | Spring | Wrench |
|-----------------|-------|---|-----------------|----|----------------|------|----------------|----------------|-----|-------------------|--------|--------------|--------------|---------|----------|--------|--------|
| | R | L | h | b | L ₁ | f | h ₁ | L ₂ | | | | | | | | | |
| CSBN R/L2525-32 | ● | | 25 | 25 | 160 | 21.5 | 25 | 30 | 1 | SNGN0903○○ | CCM8UL | CBS13 | WB8-22T | SSN0903 | | — | LT27 |
| R/L2525-42 | ● | | 25 | 25 | 160 | 21.5 | 25 | 35 | 1 | SNGN1203○○ | CCM8UL | CBS14 | WB8-22T | SSND423 | SPP3 | — | LT27 |
| FN11 R/L-44A | ● | ● | 25 | 25 | 160 | 21.5 | 25 | 33 | 2 | SNGN1204○○ | DCR/L1 | CBD4R/L | BH0830R/L | SSND423 | | DSP5 | LH040 |

■ Insert

- (1) SNGN0903○○
- (2) SNGN1203○○
- (3) SNGN1204○○



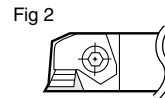
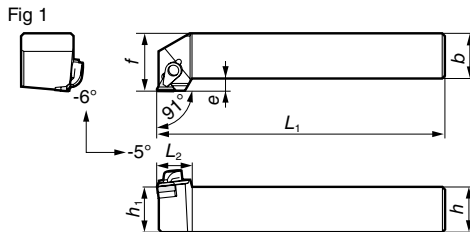
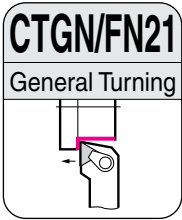
■ Insert

- (1) SNGN0903○○
- (2) SNGN1203○○

■ Holder

■ Parts

| Cat. No. | Stock | | Dimensions (mm) | | | | | | Fig | Applicable Insert | Clamp | Chip Breaker | Double Screw | Shim | Shim Pin | Wrench | |
|-----------------|-------|---|-----------------|----|----------------|----|----------------|----------------|-----|-------------------|------------|--------------|--------------|---------|----------|--------|------|
| | R | L | h | b | L ₁ | f | h ₁ | L ₂ | | | | | | | | | e |
| CSKN R/L2525-32 | ● | | 25 | 25 | 160 | 32 | 25 | 25 | 7 | 1 | SNGN0903○○ | CCM8UL | CBS13 | WB8-22T | SSN0903 | SPP3 | LT27 |
| R/L2525-42 | ● | | 25 | 25 | 160 | 32 | 25 | 25 | 7 | 1 | SNGN1203○○ | CCM8UL | CBS14 | WB8-22T | SSND423 | SPP3 | LT27 |



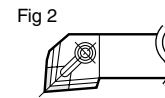
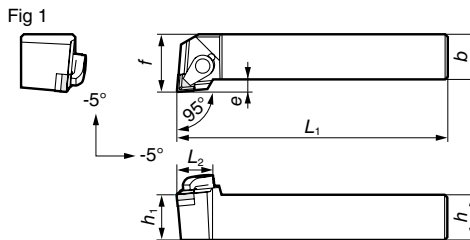
■ Insert

- (1) TNGN1103○○
- (2) TNGN1604○○

■ Holder

■ Parts

| Cat. No. | Stock | | Dimensions (mm) | | | | | | Fig | Applicable Insert | Clamp | Chip Breaker | Double Screw | Shim | Shim Pin | Spring | Wrench | |
|-----------------|-------|---|-----------------|----|----------------|----|----------------|----------------|-----|-------------------|------------|--------------|--------------|-----------|----------|--------|--------|-------|
| | R | L | h | b | L ₁ | f | h ₁ | L ₂ | | | | | | | | | | e |
| CTGN R/L2525-22 | ● | | 25 | 25 | 160 | 32 | 25 | 20 | 7 | 1 | TNGN1103○○ | CCM6UL | CBT12 | WB6-16T | STN1103 | SPP3 | — | LT20 |
| FN21 R/L-44A | ● | ● | 25 | 25 | 160 | 25 | 25 | 32 | — | 2 | TNGN1604○○ | DCR/L2 | CBD4R/L | BH0830R/L | STND323 | SPP3 | DSP5 | LH040 |



■ Insert

- (1) CNGN0903○○
- (2) CNGN1204○○

■ Holder

■ Parts

| Cat. No. | Stock | | Dimensions (mm) | | | | | | Fig | Applicable Insert | Clamp | Chip Breaker | Double Screw | Shim | Shim Pin | Wrench | |
|-----------------|-------|---|-----------------|----|----------------|----|----------------|----------------|-----|-------------------|------------|--------------|--------------|---------|----------|--------|-------|
| | R | L | h | b | L ₁ | f | h ₁ | L ₂ | | | | | | | | | e |
| CCLN R/L2525-32 | ● | | 25 | 25 | 150 | 32 | 25 | 25 | 7 | 1 | CNGN0903○○ | CCM8UL | CBC0903 | WB8-22T | SCN0903 | SPP3 | LT27 |
| FCLN R/L2525-43 | ● | ● | 25 | 25 | 150 | 32 | 25 | 30 | 7 | 2 | CNGN1204○○ | CCM8-LONG | CBC4 | WB8-30 | SCND433 | | LH040 |