

SUMIBORON Indexable Inserts

Legend: Continuous Cut ● : 1st Choice ○ : 2nd Choice Medium Cut ☺ : 1st Choice ☹ : 2nd Choice Interrupted Cut ✱ : 1st Choice ✱ : 2nd Choice

CCG 0602 Coated SUMIBORON

Applicable holder ref. page, (Example)

Applicable External Holders **C29, D13, 17, 24**

Applicable Internal Holders **E36, 37**

I.C.: $\phi 6.35$ Thickness: 2.38 Hole: $\phi 2.8$

● Multi-cornered, One-use Type/7° Positive (With Hole)

Appearance	Cutting edge specification	Cat. No.	Old Cat. No.	Pcs./Pack	No. of Cutting Edges	Dimensions (mm)		Coated CBN							
						Nose Radius	Cutting Edge Length	BNC2010	BNC2020	BNC300	BNC100	BNC160	BNC200	BNC500	
	Standard	2NC-CCGW 060202 060204 060208	—	1	2	0.2	2.4	●	●						
						0.4	2.3	●	●				●	●	
						0.8	2.4						●	●	
	No edge treatment	2NC-CCGT 060204N-FV	—	1	2	0.4	2.3	●	●						
	BNC100 → S01715 BNC160 → S01020 BNC200 → S01015	2NC-CCGW 060202LS 060204LS	—	1	2	0.2	2.4						●		
						0.4	2.3						●		

● = 1 piece pack and 10 pieces pack both Stocked ●▲ = 1 piece pack Stocked

Recommended Application	K cast iron	S exotic alloy	H hardened steel	sintered component
			●	
			●	
			✱	
			○	
			☺	

- Positive Inserts
- C
- D
- R
- S
- T
- V
- W

SUMIBORON Application Range Map

