Carbide Materials Brazed Tools

Brazed Tools

Illustrations show right hand tools Stock Dimensions (mm) Blanks Carbide K (Cast Iron) Shank Applicable P10 P20 P30 P40 M20 M40 K01 K01 K10 K20 K20 Shape Cat. No. HZ HZ G10E G20E h_1 L_1 Α В С r_{ε} е a٠ U2 A40 31-1 13 13 100 13 9 3 0.5 01-1 31 Type (Right) 32 Type (Left) 31-2 . • 16 16 120 16 11 4 0.5 01-2 31-3 • • 19 19 140 19 13 5 0.5 01-3 For Turning 31-4 • • 25 25 160 22 15 6 1 01-4 31-5 25 30 180 25 17 7 1 01-5 30 35 200 30 20 8 1 01-6 31-6 ري 1 کي ا 13 100 13 9 3 0.5 01-1 32-1 • 13 . 16 16 120 16 11 4 0.5 01-2 32-2 . 19 19 140 19 5 0.5 01-3 32-3 . 13 25 25 160 22 15 1 32-4 6 01-4 25 7 25 30 180 17 1 01-5 32-5 8 1 30 35 200 30 20 01-6 32-6 10 80 10 6 3 0.3 04-0 33-0 10 0 33 Type (Right) 34 Type (Left) 9 13 100 4 13 3 0.5 . 13 04 - 133-1 . 120 4 16 11 4 0.5 For Turning 33-2 16 16 04-2 19 140 5 19 5 0.5 33-3 • 19 13 04-3 . 25 25 160 22 15 33-4 5 6 1 04 - 430 180 25 17 7 1 33-5 25 6 04-5 1 33-6 30 35 200 30 20 8 04-6 34-0 10 10 80 0 10 6 3 0.3 04-0 34-1 • 13 13 100 4 13 9 3 0.5 04-1 Cutting edge 6 34-2 16 120 4 16 11 4 0.5 04-2 for O type ullet19 140 19 13 5 0.5 34-3 19 04-3 25 160 5 6 25 22 15 1 04-4 34-5 25 30 180 6 25 17 7 1 04-5 34-6 30 35 200 6 30 20 8 1 04-6 **35** Type 35-0 10 10 80 10 10 3 0.3 07-0 . . 35-1 13 13 100 13 13 3 0.5 07-1 lacktriangleFor Turning 35-2 16 16 120 16 16 4 0.5 07-2 5 0.5 35-3 • 19 19 140 19 19 07-3 • • lacksquare25 160 22 20 6 1 07-4 35-4 25 30 180 25 22 7 1 07-5 35-5 25 30 30 25 8 1 07-6 35-6 35 200 36-0 10 10 80 10 10 3 06-0 36 Type 2 13 100 13 13 3 36-1 13 06-1 . 16 4 3 For Turning 36-2 16 16 120 16 06-2 19 140 5 4 36-3 • • 19 19 19 06-3 4 36-4 • 25 25 160 22 22 6 06-4 7 5 36-5 25 30 180 25 25 06-5 8 L_1 36-6 30 35 200 30 30 06-6

Note: Items marked with an asterisk (*) follow the insert dimensions of the OO -3 type (one rank smaller) in their category. (Made to order)

^{*} The classification on the packaging label for G10E has been changed from "K10" to "K20". This does not affect performance.