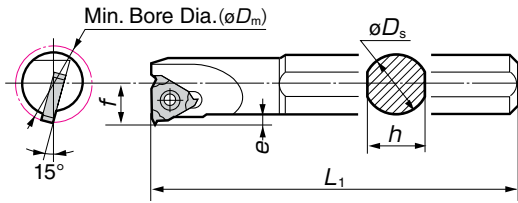
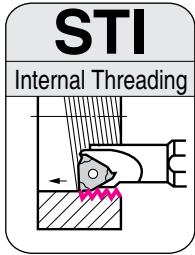


STI Type

Internal Threading

- Metric Threads
- Unified Threads



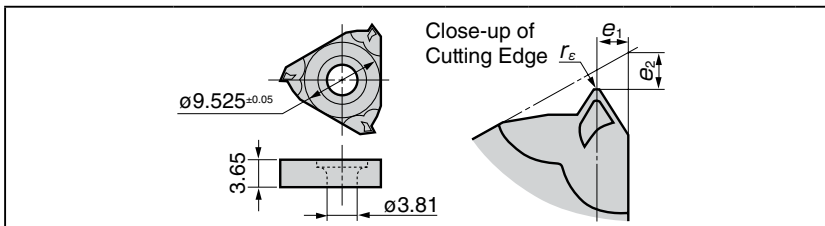
Spare Parts

Screw	Spanner
BFTX03508	TRX10
Recommended Tightening Torque (N · m)	2.0

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Cat. No.	Stock	Dimensions (mm)					
		øD _s	h	L ₁	f	e	øD _m
STI R316	●	16	15	150	11	3.5	20
STI R320	●	20	18	180	14	5.0	25

Inserts



Cat. No.	Reference Cat. No.	Pitch		Stock			r _ε	Included Angle θ°	e ₁	e ₂
		mm	TPI	Coated Carbide	Cermet					
				AC225	TI1500A	TI1200A				
TMI 100R	16IR 100ISO-TI	1.00	—	▲	●	▲	0.06	60	0.8	1.2
TMI 125R	16IR 125ISO-TI	1.25	—	▲	●	▲	0.07	60	0.8	1.2
TMI 150R	16IR 150ISO-TI	1.50	—	▲	●	▲	0.09	60	1.0	1.2
TMI 175R	16IR 175ISO-TI	1.75	—	▲	●	▲	0.11	60	1.2	1.2
TMI 200R	16IR 200ISO-TI	2.00	—	▲	●	▲	0.12	60	1.4	1.2
TMI 250R	16IR 250ISO-TI	2.50	—	▲	●	▲	0.16	60	1.4	1.2
TMI 300R	16IR 300ISO-TI	3.00	—	▲	●	▲	0.20	60	1.8	1.2
TMI 1020R	16IR 102060-TI	1.00 to 2.00	24 to 12	▲	●	▲	0.06	60	1.0	1.2
TMI 1530R	16IR 153060-TI	1.50 to 3.00	16 to 8	▲	●	▲	0.09	60	1.5	1.2

Use these inserts with STI Type holders.