

# SEC-Boring Bars SCLP Type



■ Insert ( SUMIBORON / SUMIDIA)

- 11° Relief G-Class
- SUMIBORON One-use Type

NU-CPGW		Stock			Dimensions (mm)		
		BN1000	BN2000	BN250	Inscribed circle	Thickness	Nose Radius
Cat. No.							
NU-CPGW 080202		●	●	▲	7.94	2.38	0.2
080204		●	●	▲			0.4
080208		●	●	▲			0.8
080204LT		—	●	—			0.4
080202LS		—	—	▲			0.2
080204LS		—	—	▲			0.4
080208LS		—	—	▲			0.8
080202HS		—	●	—			0.2
080204HS		—	●	—			0.4
080208HS		—	●	—			0.8
Cat. No.					9.525	3.18	
NU-CPGW 090302		●	●	▲			0.2
090304		●	●	▲			0.4
090308		●	●	▲			0.8
090302LT		—	●	—			0.2
090304LT		—	●	—			0.4
090308LT		—	●	—			0.8
090302LS		—	—	▲			0.2
090304LS		—	—	▲			0.4
090308LS		—	—	▲			0.8
090302HS		—	●	—	0.2		
090304HS		—	●	—	0.4		
090308HS		—	●	—	0.8		

\* LT: for fine boring of hardened steel LS: Continuous cutting HS: for Strong Edge Type

- 11° Relief M-Class
- SUMIDIA NF Type

NF-CPMT		Stock			Dimensions (mm)		
		DA1000	DA2200		Inscribed circle	Thickness	Nose Radius
Cat. No.							
NF-CPMT 090302		●	▲		9.525	3.18	0.2
090304		●	▲				0.4
090308		●	▲				0.8

- SUMIDIA

CPMT		Stock			Dimensions (mm)		
		DA1000	DA2200		Inscribed circle	Thickness	Nose Radius
Cat. No.							
CPMT 080202		●	▲		7.94	2.38	0.2
080204		●	▲				0.4
080208		●	▲				0.8
Cat. No.					9.525	3.18	
CPMT 090302			▲				0.2
090304			▲				0.4
090308			▲				0.8