



SEC-Boring Bars SCLC Type

■ Insert (Coated / Cermet / Carbide)

● 7° Relief G-Class

CCGT SC		Stock						Dimensions (mm)		
		AC530U	ACZ150	T1500Z	T1000A	T1500A	T1200A	Inscribed circle	Thickness	Nose Radius
Cat. No.										
CCGT 060203N-SC		●	●							0.03
CCGT 060201MN-SC		●	●	●	●	●		6.35	2.38	<0.1
060202MN-SC		●	●	●	●	●				<0.2
060204MN-SC		●	●	●	●	●				<0.4
CCGT 09T3003N-SC		●	●	●	●	●				0.03
CCGT 09T301MN-SC		●	●	●	●	●		9.525	3.97	<0.1
09T302MN-SC		●	●	●	●	●				<0.2

Values for nose radius prefixed with "<" mean minus tolerances.

CCGT AY		Stock						Dimensions (mm)		
		H1						Inscribed circle	Thickness	Nose Radius
Cat. No.										
CCGT 060201R-AY		●								0.1
060201L-AY		●								0.1
060202R-AY		●						6.35	2.38	0.2
060202L-AY		●								0.2
060204R-AY		●								0.4
060204L-AY		●								0.4
CCGT 09T301R-AY		●								0.1
09T301L-AY		●								0.1
09T302R-AY		●						9.525	3.97	0.2
09T302L-AY		●								0.2
09T304R-AY		●								0.4
09T304L-AY		●								0.4

● 7° Relief M-Class

CCMT FB		Stock						Dimensions (mm)				
		AC530U	T1500Z	T3000Z	T1000A	T1500A				Inscribed circle	Thickness	Nose Radius
Cat. No.												
CCMT 060202N-FB		●	●	●	●	●				6.35	2.38	0.2
060204N-FB		●	●	●	●	●						0.4
CCMT 09T304N-FB		●	●	●	●	●				9.525	3.97	0.4
09T308N-FB		●	●	●	●	●						0.8

CCMT LU		Stock								Dimensions (mm)				
		AC810P	AC820P	AC630M	AC6030M	AC6040M	AC530U	T1500Z	T3000Z	T1000A	T1500A	Inscribed circle	Thickness	Nose Radius
Cat. No.														
CCMT 060202N-LU		●	●	●	●	●	●	●	●	●				0.2
060204N-LU		●	●	●	●	●	●	●	●	●				0.4
CCMT 09T304N-LU		●	●	●	●	●	●	●	●	●				0.4
09T308N-LU		●	●	●	●	●	●	●	●	●				0.8

CCMT LUW		Stock						Dimensions (mm)					
		AC810P	AC820P	AC2000	AC630M	T1500Z	T3000Z	T1500A	Inscribed circle	Thickness	Nose Radius		
Cat. No.													
CCMT 09T304N-LUW		●	●	▲	●	●	●	●					0.4
09T308N-LUW		●	●	▲	●	●	●	●					0.8

● 7° Relief M-Class

CCMT LB		Stock						Dimensions (mm)					
		AC820P	AC830P	AC6030M	AC6040M	T1500Z	T3000Z	T1500A	Inscribed circle	Thickness	Nose Radius		
Cat. No.													
CCMT 060202N-LB		●	●	●	●	●	●	●					0.2
060204N-LB		●	●	●	●	●	●	●					0.4
060208N-LB		●	●	●	●	●	●	●					0.8
CCMT 09T302N-LB		●	●	●	●	●	●	●					0.2
09T304N-LB		●	●	●	●	●	●	●					0.4
09T308N-LB		●	●	●	●	●	●	●					0.8

CCMT FP		Stock				Dimensions (mm)						
		T1500A	T1200A				Inscribed circle	Thickness	Nose Radius			
Cat. No.												
CCMT 060202N-FP		●	▲							6.35	2.38	0.2
060208N-FP		●	▲									0.8
CCMT 09T302N-FP		●	▲							9.525	3.97	0.2
09T304N-FP		●	▲									0.4
CCMT 120404N-FP		●	▲							12.7	4.76	0.4
120408N-FP		●	▲									0.8

CCMT SU		Stock											Dimensions (mm)					
		AC810P	AC820P	AC830P	AC2000	AC610M	AC630M	AC6030M	AC6040M	AC520U	AC530U	T1500Z	T3000Z	T1000A	T1500A	Inscribed circle	Thickness	Nose Radius
Cat. No.																		
CCMT 060202N-SU		●	●	●	●	●	●	●	●	●	●	●	●	●	●			6.35
060204N-SU		●	●	●	●	●	●	●	●	●	●	●	●	●	●			2.38
060208N-SU		●	●	●	●	●	●	●	●	●	●	●	●	●	●			0.8
CCMT 09T302N-SU		●	●	●	●	●	●	●	●	●	●	●	●	●	●			9.525
09T304N-SU		●	●	●	●	●	●	●	●	●	●	●	●	●	●			3.97
09T308N-SU		●	●	●	●	●	●	●	●	●	●	●	●	●	●			0.8
CCMT 120404N-SU		●	●	●	▲													12.7
120408N-SU		●	●	●	▲													4.76

CCMT SC		Stock			Dimensions (mm)		
		AC820P	AC2000	A30	Inscribed circle	Thickness	Nose Radius
Cat. No.							
CCMT 060204N-SC		●	▲	●			6.35
120408N-SC		●	▲	●			12.7

CCMT MU		Stock								Dimensions (mm)			
		AC810P	AC820P	AC830P	AC2000	AC630M	AC405K	AC415K	AC420K	AC410K	Inscribed circle	Thickness	Nose Radius
Cat. No.													
CCMT 09T304N-MU		●	●	▲	●	●	●	●	●	●	●		
09T308N-MU		●	●	▲	●	●	●	●	●	●	▲		

CCMW —		Stock				Dimensions (mm)		
		AC405K	AC415K	AC420K	AC410K	Inscribed circle	Thickness	Nose Radius
Cat. No.								
CCMW 060204		●	●	●	▲			6.35
CCMW 09T304		●	●	●	▲			9.525
09T308		●	●	●	▲			3.97

▲ mark : To be replaced by new item (Please confirm stock availability)