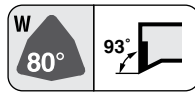
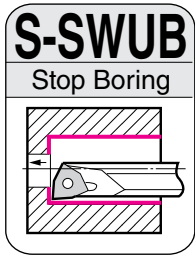


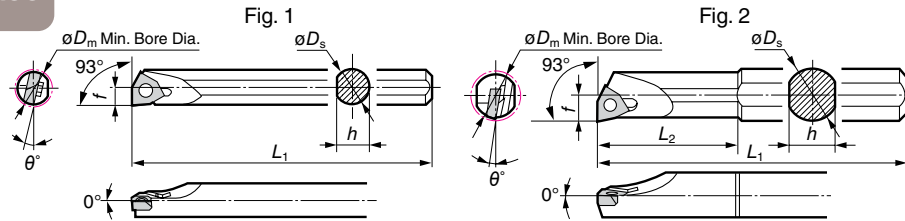
SEC-Boring Bars S-SWUB / C-SWUB Type



Small Hole Finishing



Steel



Sumi Small

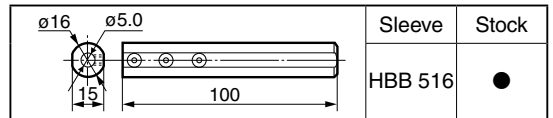
Spare Parts

Holder Right handed toolholders are applicable with left handed or neutral inserts.
Left handed toolholders are applicable with right handed or neutral inserts.

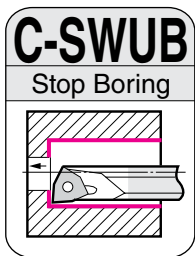
Above figures show right hand tools.

Shank	Cat. No.	Conventional Cat. No.	Stock		Dimensions (mm)							Fig.	Applicable Insert	Screw	Recommended Tightening Torque (N·m)	Wrench	
			R	L	Min. Bore Dia. ϕD_m	ϕD_s	h	L_1	f	L_2	θ°						
Steel	S05H-SWUB R/L0601-06K	BBPW-508 RK/LK*	●	●	5.5	5	4.7	100	2.75	—	—	12	1	WB □□0601□□	BFTX0203N	0.5	TRX06
	S08H-SWUB R/L0601-06	BBPW-508 R/L	●	●	5.5	8	7.0	100	2.75	18	—	12	2				
	S08H-SWUB R/L0601-08	BBPW-508 R/L08*	●	●	8.0	8	7.0	100	4	30	—	10	2	WB □□0802□□	BFTX02205N	0.5	TRX06
	S08H-SWUB R/L0802-10	BBPW-608 R/L*	●	●	10.0	8	7.0	100	5	18	—	13					
	S10K-SWUB R/L0802-12	BBPW-610 R/L*	●	●	12.0	10	9.0	125	6	20	—	10					

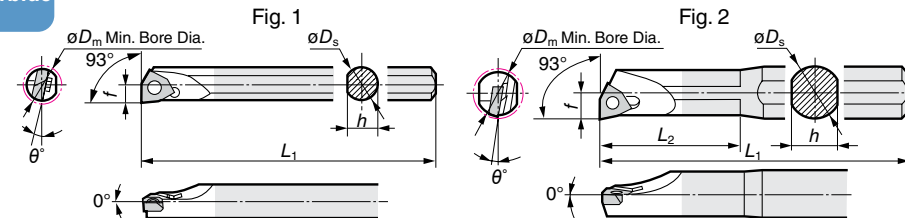
S05H-SWUB R/L0601-06K needs adaptor sleeve (HBB516)
* Product will be marked with ISO Cat. No.



Adaptor sleeve is optional



Carbide



Sumi Small

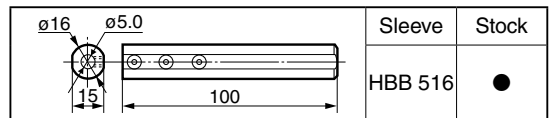
Spare Parts

Holder Right handed toolholders are applicable with left handed or neutral inserts.
Left handed toolholders are applicable with right handed or neutral inserts.

Above figures show right hand tools.

Shank	Cat. No.	Conventional Cat. No.	Stock		Dimensions (mm)							Fig.	Applicable Insert	Screw	Recommended Tightening Torque (N·m)	Wrench	
			R	L	Min. Bore Dia. ϕD_m	ϕD_s	h	L_1	f	L_2	θ°						
Carbide	C05H-SWUB R/L0601-06K	WBPW-508 RK/LK*	●	●	5.5	5	4.7	100	2.75	—	—	12	1	WB □□0601□□	BFTX0203N	0.5	TRX06
	C08K-SWUB R/L0601-06	WBPW-508 R/L	●	●	5.5	8	7.0	125	2.75	30	—	12	2				

C05H-SWUB R/L0601-06K needs adaptor sleeve (HBB516)
* Product will be marked with ISO Cat. No.



Adaptor sleeve is optional

Boring Bars