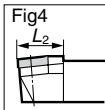
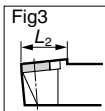
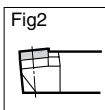
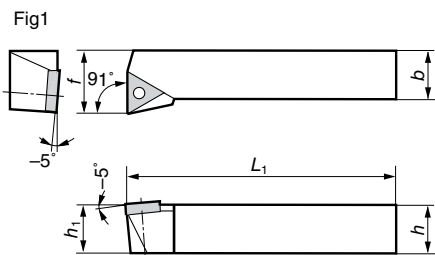
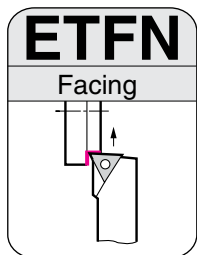
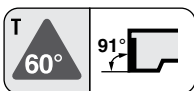
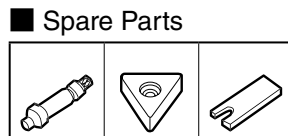


SEC-External Holders ETFN Type



SEC- 30 Type Tool Holders General Turning
Pin Lock



■ Holders

Above figures show right hand tools.

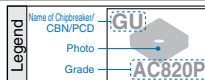
Cat. No.	Conventional Cat. No.	Stock		Dimensions (mm)							Fig	Applicable Inserts		Pin	Shim	Spanner
		R	L	h	b	L ₁	f	h ₁	L ₂	Cat. No.		Ref. Page				
ETFN R/L1212F11	ETFN R/L1212	●	●	12	12	80	16	11.5	-	1	TN□□1103	B52	P221US	-	KY25	
ETFN R/L1616H1603	ETFN R/L1616H32			16	16	100	20	15.5	-	1	TN□□1603	B53	P322US	-		
ETFN R/L1616H1604	ETFN R/L1616H33	●	●	16	16	100	20	15.5	-	1	TN□□1604	From B54	P332US	-		
ETFN R/L2020K1603	ETFN R/L2020K32			20	20	125	25	19.5	-	1	TN□□1603	B53	P323US	-		
ETFN R/L2020K1603W	ETFN R/L2020K32W			20	20	125	25	19.5	-	2			P323WS	EST32		
ETFN R/L2020K1604	ETFN R/L2020K33			20	20	125	25	19.5	-	1			P333US	-		
ETFN R/L2020K1604W	ETFN R/L2020K33W	●	●	20	20	125	25	19.5	-	2			P333WS	EST32	KY40	
ETFN R/L2520M1604	ETFN R/L2520			25	20	150	25	24.5	-	1	TN□□1604	From B54	P334US	-		
ETFN R/L2520M1604W	ETFN R/L2520W			25	20	150	25	24.5	-	2			P334WS	EST32		
ETFN R/L2525M1604	ETFN R/L2525M33			25	25	150	32	24.5	-	1			P334US	-		
ETFN R/L2525M1604W	ETFN R/L2525M33W	●	●	25	25	150	32	24.5	-	2			P334WS	EST32		
ETFN R/L2525M22	ETFN R/L2525M43			25	25	150	32	24.5	30	3	TN□□2204	B59	P434U	-		
ETFN R/L2525M22W	ETFN R/L2525M43W	●	●	25	25	150	32	24.5	30	4			P434W	EST43		

Note: When using right/left handed type inserts for facing, holder and insert are opposite handed.

Applicable Inserts ← DTGN/DTFN/PTGN/PTTN/PTFN/ETGN/ETAN/ETFN/ETEN/ETXN/MTJN/MTXN Type

Recommended Inserts

- Please also refer to the selection guide for inserts. (from page A8)
- Some combinations need to be made-to-order or cannot be manufactured.



Applications	P (Steel)			M (Stainless Steel)			K (Cast Iron)			N (Non-ferrous)	H (Hardened Steel)	
	Finishing	Medium	Rough Cutting	Finishing	Medium	Rough Cutting	High-Speed/ Finishing	Finishing to Medium Cutting	Medium to Rough Cutting	—	Coated	Non-coated
Continuous Cutting	SU T1500Z	GU AC810P	MU AC820P	EF AC610M	EG AC6030M	EM AC6030M	SUMIBORON BN7000	UZ AC405K	GZ AC405K	SUMIDIA DA1000	SUMIBORON BNC2010	SUMIBORON BN1000
General Cutting	SU AC810P	GU AC820P	MU AC820P	EF AC6030M	EG AC6030M	EM AC6040M	SUMIBORON BN7000	GZ AC415K	GZ AC415K	SUMIDIA DA1000	SUMIBORON BNC2020	SUMIBORON BN2000
Interrupted Cutting	SX AC820P	UX AC830P	MX AC830P	EF AC6030M	EG AC6040M	EM AC6040M	SUMIBORON BN7000	GZ AC420K	No Breaker AC420K	SUMIDIA DA1000	SUMIBORON BNC300	SUMIBORON BN350
Recommended Cutting Conditions	From A8			From A18			From A22			From A32	From A28	

C External Holders
C Negative Inserts
D
R
S
T
V
W