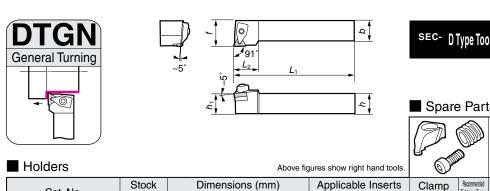


SEC-External Holders TGN / DTFN Type

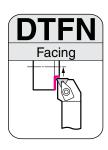


General Turning and Copying SEC- D Type Tool Holders Double Clamp

■ Spare Parts

* Item is sold separately.

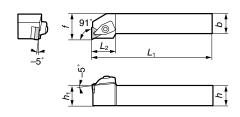
	nd tools.					(For Torx Holes)	(For Hexagonal Holes)	(For Hexagonal Holes)	
:	serts Ref. Page	Clamp Set	Recommended Tightening Torque (N·m)	Shim	Shim Screw	Shim Spanner	Spanner for Upper Surface	Spanner for Lower Surface	
	From B54	SCP-1	5.0	TNS1604	BFTX0307N	TRX10	LH040	LH025	



Cat. No.

DTGN R/L2020K16

DTGN R/L2525M16



 h_1 L_2

> General Turning and Copying SEC- D Type Tool Holders Double Clamp

Spare Parts

* Item is sold separately

■ Holders							Al	oove fig	gures show right ha	nd tools.				9	(For Torx Holes)	(For Hexagonal Holes)	(For Hexagonal Holes)
 Cat. No.	Sto	ock		Dim	ensio	ons (r	mm)		Applicable Inserts		Clamp	Clamp Recommended Tightening Torque		Shim	Shim	Spanner for	Spanner for
	R	L	h	b	L ₁	f	h ₁	L ₂	Cat. No.	Ref. Page	Set	(N·m)	Shim	Screw	Spanner	Upper Surface	Lower Surface
DTFN R/L2020K16		•	20	20	125	25	20	30	TN□□1604	From	SCP-1	5.0	TNC1604	BFTX0307N	TRX10	LH040	LH025
DTFN R/L2525M16		•	25	25	150	32	25	30	11NUU 1004	B54	SCP-1	5.0	11101004	DF I AUSU/ IN	(*)	LHU4U	LHUZS

Cat. No.

TN□□1604

Note: When using right/left handed type inserts for facing, holder and insert are opposite handed

h b L_1

25 25 150 32 25 31

• 20 20 125 25 20 31

Applicable Inserts <-- DTGN/DTFN/PTGN/PTTN/PTFN/ETGN/ETAN/ETFN/ETEN/ETXN/MTJN/MTXN Type

• Please also refer to the selection guide for inserts. (from page A8) **Recommended Inserts**

• Some combinations need to be made-to-order or cannot be manufactured.

orroug)		II /I lordo	and Ctaal)	-
	۳	Grade -	AC820P	
	g	Photo —		
	pu	Name of Chipbreaker/ CBN/PCD	GU	

Applications		P (Steel)		М (Stainless St	eel)		K (Cast Iron))	N (Non-ferrous)	H (Hardei	ned Steel)
Cutting State	Finishing	Medium	Rough Cutting	Finishing	Medium	Rough Cutting	High-Speed/Finishing	Finishing to Medium Cutting	0 0		Coated	Non-coated
Continuous Cutting	SU	GU 💗	MU	EF W	EG W	EM W	SUMIBORON	UZ 🌍	GZ 💗	SUMIDIA	SUMIBORON	SUMIBORON
Culling	T1500Z	AC810P	AC820P	AC610M	AC6030M	AC6030M	BN7000	AC405K	AC405K	DA1000	BNC2010	BN1000
General Cutting	SU	GU 💗	MU	EF W	EG W	EM W	SUMIBORON	GZ 💗	GZ 💗	SUMIDIA	SUMIBORON	SUMIBORON
Culling	AC810P	AC820P	AC820P	AC6030M	AC6030M	AC6040M	BN7000	AC415K	AC415K	DA1000	BNC2020	BN2000
interrupted	SX 💗	UX 🍑	MX 💗	EF W	EG 💗	EM 💗	SUMIBORON	GZ 💗	No Breaker	SUMIDIA	SUMIBORON	SUMIBORON
Cutting	AC820P	AC830P	AC830P	AC6030M	AC6040M	AC6040M	BN7000	AC420K	AC420K	DA1000	BNC300	BN350
Recommended Cutting Conditions	Į.	From A8	3	I.	From A1	8	D(S	From A2	2	From A32	Fro	om A28







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