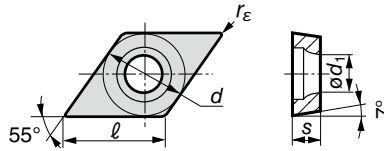


DC 55° Diamond Type
7° Relief
With Insert Hole



- Grade Selection >>> A2
- Chipbreaker Selection >>> From B8
- Grade Selection By Work Material >>> From A8

DC 11T3

- l : 11.6 • s : 3.97
- ϕd : 9.525 • ϕd_1 : 4.4

SUMIBORON (CBN) Inserts From L51 | SUMIDIA (PCD) Inserts From W11
Applicable External Holders C29, D14, 16, 19 | Applicable Internal Holders E49 to 51

(Legend) Continuous Cut ● : 1st Choice ○ : 2nd Choice Medium Cut ● : 1st Choice ○ : 2nd Choice Interrupted Cut ✖ : 1st Choice ✖ : 2nd Choice

Recommended Application	Coat															Coated Cermet	Cermet		Carbide														
	AC810P	AC820P	AC830P	AC2000	AC610M	AC630M	AC6030M	AC6040M	AC405K	AC415K	AC420K	AC410K	AC503U	AC510U	AC520U	AC530U	ACZ150	T1500Z	T3000Z	T2000Z	T1000A	T1500A	T110A	T1200A	ST10P	ST20E	A30	G10E	EH510	EH520	H1		
P steel	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
M stainless steel	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
K cast iron	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
N non-ferrous metal	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
S exotic alloy	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
H hardened steel	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

Shape	Cat. No.	r_E
AG 20° for Aluminium	DCGT 11T302N-AG	0.2
	11T304N-AG	0.4
	11T308N-AG	0.8
AY 15° for Aluminium	DCGT 11T301R-AY <i>NEW</i>	0.1
	11T301L-AY <i>NEW</i>	0.1
	11T302R-AY <i>NEW</i>	0.2
	11T302L-AY <i>NEW</i>	0.2
	11T304R-AY <i>NEW</i>	0.4
11T304L-AY <i>NEW</i>	0.4	

- B Positive Inserts
- C
- D
- R
- S
- T
- V
- W Solid CBN Ceramic