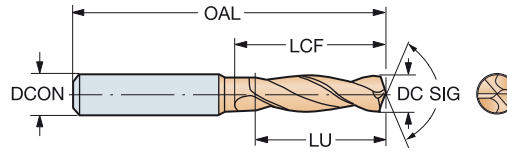
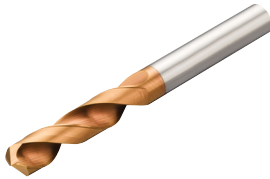


CoroDrill® Delta-C solid-carbide drill

HA shank

TCHA
CN5C

H9
0



DC	DC*	LU	LU*	ULDR	CZC _{MS}	Ordering code	Dimensions, mm, inch					DCON	DCON*	OAL	OAL*	LF	LF*	LCF	LCF*	PL	PL*	SIG	Kg	BSG
							P	M	K	N	S													
3.00	.118	9.5	.374	3	6	R840-0300-30-A0A	*	*	*	*	*	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.026	DIN 6537 K
3.00	.118	15.5	.610	5	6	R840-0300-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.027	DIN 6537 L
3.10	.122	9.8	.386	3	6	R840-0310-30-A0A	*	*	*	*	*	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.026	DIN 6537 K
3.10	.122	16.0	.630	5	6	R840-0310-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.027	DIN 6537 L
3.20	.126	10.1	.398	3	6	R840-0320-30-A0A	*	*	*	*	*	6.00	.236	62	2.441	61.5	2.421	20	.787	0.5	.020	140°	0.026	DIN 6537 K
3.20	.126	16.5	.650	5	6	R840-0320-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.5	2.579	28	1.102	0.5	.020	140°	0.026	DIN 6537 L
3.30	.130	10.5	.413	3	6	R840-0330-30-A0A	*	*	*	*	*	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.040	DIN 6537 K
3.30	.130	17.1	.673	5	6	R840-0330-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.030	DIN 6537 L
3.38	.133	17.5	.689	5	6	R840-0338-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.027	DIN 6537 L
3.40	.134	10.8	.425	3	6	R840-0340-30-A0A	*	*	*	*	*	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.027	DIN 6537 K
3.40	.134	17.6	.693	5	6	R840-0340-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.040	DIN 6537 L
3.45	.136	17.8	.701	5	6	R840-0345-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.027	DIN 6537 L
3.50	.138	11.1	.437	3	6	R840-0350-30-A0A	*	*	*	*	*	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.020	DIN 6537 K
3.50	.138	18.1	.713	5	6	R840-0350-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.040	DIN 6537 L
3.55	.140	18.3	.720	5	6	R840-0355-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.028	DIN 6537 L
3.60	.142	11.4	.449	3	6	R840-0360-30-A0A	*	*	*	*	*	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.067	DIN 6537 K
3.60	.142	18.6	.732	5	6	R840-0360-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.030	DIN 6537 L
3.70	.146	11.7	.461	3	6	R840-0370-30-A0A	*	*	*	*	*	6.00	.236	62	2.441	61.4	2.417	20	.787	0.6	.024	140°	0.028	DIN 6537 K
3.70	.146	19.1	.752	5	6	R840-0370-50-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.4	2.575	28	1.102	0.6	.024	140°	0.040	DIN 6537 L
3.80	.150	12.0	.472	3	6	R840-0380-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.4	2.575	24	.945	0.6	.024	140°	0.040	DIN 6537 K
3.80	.150	19.6	.772	5	6	R840-0380-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.4	2.890	36	1.417	0.6	.024	140°	0.020	DIN 6537 L
3.90	.154	12.4	.488	3	6	R840-0390-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.028	DIN 6537 K
3.90	.154	20.2	.795	5	6	R840-0390-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.040	DIN 6537 L
4.00	.157	12.7	.500	3	6	R840-0400-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.020	DIN 6537 K
4.00	.157	20.7	.815	5	6	R840-0400-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.029	DIN 6537 L
4.10	.161	13.0	.512	3	6	R840-0410-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.028	DIN 6537 K
4.10	.161	21.2	.835	5	6	R840-0410-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.033	DIN 6537 L
4.20	.165	13.3	.524	3	6	R840-0420-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.029	DIN 6537 K
4.20	.165	21.7	.854	5	6	R840-0420-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.040	DIN 6537 L
4.30	.169	13.6	.535	3	6	R840-0430-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.029	DIN 6537 K
4.30	.169	22.2	.874	5	6	R840-0430-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.040	DIN 6537 L
4.40	.173	13.9	.547	3	6	R840-0440-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.3	2.571	24	.945	0.7	.028	140°	0.040	DIN 6537 K
4.40	.173	22.7	.894	5	6	R840-0440-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.3	2.886	36	1.417	0.7	.028	140°	0.030	DIN 6537 L
4.50	.177	14.3	.563	3	6	R840-0450-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	0.040	DIN 6537 K
4.50	.177	23.3	.917	5	6	R840-0450-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	0.031	DIN 6537 L
4.55	.179	23.5	.925	5	6	R840-0455-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	0.030	DIN 6537 L
4.60	.181	14.6	.575	3	6	R840-0460-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	0.030	DIN 6537 K
4.60	.181	23.8	.937	5	6	R840-0460-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	0.033	DIN 6537 L
4.70	.185	14.6	.575	3	6	R840-0470-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.2	2.567	24	.945	0.8	.031	140°	0.040	DIN 6537 K
4.70	.185	24.3	.957	5	6	R840-0470-50-A0A	*	*	*	*	*	6.00	.236	74	2.913	73.2	2.882	36	1.417	0.8	.031	140°	0.040	DIN 6537 L
4.80	.189	15.2	.598	3	6	R840-0480-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.040	DIN 6537 K
4.80	.189	24.8	.976	5	6	R840-0480-50-A0A	*	*	*	*	*	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.040	DIN 6537 L
4.90	.193	15.5	.610	3	6	R840-0490-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.030	DIN 6537 K
4.90	.193	25.3	.996	5	6	R840-0490-50-A0A	*	*	*	*	*	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.040	DIN 6537 L
5.00	.197	15.8	.622	3	6	R840-0500-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.2	2.567	28	1.102	0.8	.031	140°	0.030	DIN 6537 K
5.00	.197	25.8	1.016	5	6	R840-0500-50-A0A	*	*	*	*	*	6.00	.236	82	3.228	81.2	3.197	44	1.732	0.8	.031	140°	0.040	DIN 6537 L
5.10	.201	16.2	.638	3	6	R840-0510-30-A0A	*	*	*	*	*	6.00	.236	66	2.598	65.1	2.563	28	1.102	0.9	.035	140°	0.040	DIN 6537 K
5.10	.201	26.4	1.039	5	6	R840-0510-50-A0A	*	*	*	*	*	6.00	.236	82	3.228	81.1	3.193	44	1.732	0.9	.035	140°	0.040	DIN 6537 L



O5



Q5



K252



Q1



Q35

