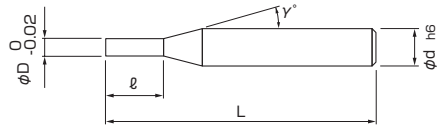


LEAD 35 End Mill



- 刃長は刃径の3倍で35°ネジレを採用。
- 少し強めのネジレ角で標準ネジレに比べ、高効率加工が可能。
- L/D=3 and helix angle 35°. Higher efficient cutting is possible compared with standard helix angle.



被削材 Work Material									
炭素鋼 Carbon Steels	合金鋼・工具鋼 Alloy Steels・Tool Steels	プリハードン鋼・調質鋼 Prehardened Steels	焼き入れ鋼 Hardened Steels		ステンレス鋼 Stainless Steels	チタン合金 Titanium Alloy	アルミ合金 Aluminum	銅合金 Copper	樹脂 Plastic
			~ 55HRC	55HRC ~					
○	○	○			○		○	○	○

単位 [寸法: mm / 価格: 円]
Unit [size: mm / Retail Price: JPY]

コードNo. Code No.	(D)刃径 Dia.	(ℓ)刃長 Length of Cut	(γ)首角 Neck Taper Angle	(d)シャンク径 Shank Dia.	(L)全長 Overall Length	標準価格 Retail Price
01-00035-00050	0.5	1.5	9°	4	40	(7,500)
01-00035-00060	0.6	1.8	9°	4	40	(7,500)
01-00035-00070	0.7	2.1	9°	4	40	(7,000)
01-00035-00080	0.8	2.4	9°	4	40	(7,000)
01-00035-00090	0.9	2.7	9°	4	40	(7,000)
01-00035-00100	1	3	9°	4	45	4,400
01-00035-00110	1.1	3.3	9°	4	45	(5,900)
01-00035-00120	1.2	3.6	9°	4	45	(5,900)
01-00035-00130	1.3	3.9	9°	4	45	(5,900)
01-00035-00140	1.4	4.2	9°	4	45	(5,900)
01-00035-00150	1.5	4.5	9°	4	45	4,400
01-00035-00160	1.6	4.8	9°	4	45	(5,900)
01-00035-00170	1.7	5.1	9°	4	45	(5,900)
01-00035-00180	1.8	5.4	9°	4	45	(5,900)
01-00035-00190	1.9	5.7	9°	4	45	(5,900)
01-00035-00200	2	6	9°	4	45	4,400
01-00035-00210	2.1	6.3	9°	4	45	(5,900)
01-00035-00220	2.2	6.6	9°	4	45	(5,900)
01-00035-00230	2.3	6.9	9°	4	45	(5,900)
01-00035-00240	2.4	7.2	9°	4	45	(5,900)
01-00035-00250	2.5	7.5	9°	4	45	4,400
01-00035-00260	2.6	7.8	9°	6	45	(7,400)
01-00035-00270	2.7	8.1	9°	6	45	(7,400)
01-00035-00280	2.8	8.4	9°	6	45	(7,400)
01-00035-00290	2.9	8.7	9°	6	45	(7,400)
01-00035-00300	3	9	9°	6	45	5,600
01-00035-00310	3.1	9.3	9°	6	50	(7,700)
01-00035-00320	3.2	9.6	9°	6	50	(7,700)
01-00035-00330	3.3	9.9	9°	6	50	(7,700)

コードNo. Code No.	(D)刃径 Dia.	(ℓ)刃長 Length of Cut	(γ)首角 Neck Taper Angle	(d)シャンク径 Shank Dia.	(L)全長 Overall Length	標準価格 Retail Price
01-00035-00340	3.4	10.2	9°	6	50	(7,700)
01-00035-00350	3.5	10.5	9°	6	50	(7,700)
01-00035-00360	3.6	10.8	9°	6	50	(7,700)
01-00035-00370	3.7	11.1	9°	6	50	(7,700)
01-00035-00380	3.8	11.4	9°	6	50	(7,700)
01-00035-00390	3.9	11.7	9°	6	50	(7,700)
01-00035-00400	4	12	9°	6	50	5,800
01-00035-00410	4.1	12.3	9°	6	55	(8,100)
01-00035-00420	4.2	12.6	9°	6	55	(8,100)
01-00035-00430	4.3	12.9	9°	6	55	(8,100)
01-00035-00440	4.4	13.2	9°	6	55	(8,100)
01-00035-00450	4.5	13.5	9°	6	55	(8,100)
01-00035-00460	4.6	13.8	9°	6	55	(8,100)
01-00035-00470	4.7	14.1	9°	6	55	(8,100)
01-00035-00480	4.8	14.4	9°	6	55	(8,100)
01-00035-00490	4.9	14.7	9°	6	55	(8,100)
01-00035-00500	5	15	9°	6	55	6,200
01-00035-00510	5.1	15.3	9°	6	60	(8,600)
01-00035-00520	5.2	15.6	9°	6	60	(8,600)
01-00035-00530	5.3	15.9	9°	6	60	(8,600)
01-00035-00540	5.4	16.2	9°	6	60	(8,600)
01-00035-00550	5.5	16.5	9°	6	60	(8,600)
01-00035-00560	5.6	16.8	9°	6	60	(8,600)
01-00035-00570	5.7	17.1	9°	6	60	(8,600)
01-00035-00580	5.8	17.4	9°	6	60	(8,600)
01-00035-00590	5.9	17.7	9°	6	60	(8,600)
01-00035-00600	6	18	—	6	60	6,400
01-00035-00610	6.1	18.3	9°	8	70	(13,900)
01-00035-00620	6.2	18.6	9°	8	70	(13,900)

オーダー方法

NX-35 刃径(D)を指示して下さい。 ※(γ)は参考値です。
When you order, indicate NX-35 (D). ※(γ) is reference value.

- 切削条件表はP213に記載
- Recommended Milling Conditions are shown on page 213.
- () の規格・サイズは特定商社在庫となります。詳しくはお問い合わせ下さい。
- (): Semi-standard item, please inquire for price and delivery.

CBN
Cubic Boron
Nitride

ダイヤモンド
Diamond

スクエア
Square

ロングネック
スクエア
Long Neck
Square

ボール
Ball

ロングネック
ボール
Long Neck
Ball

テーパ
Taper

テーパ
ボール
Taper Ball

ラジアス
Corner R

ロングネック
ラジアス
Long Neck
Corner R

総型
Formed
Cutter

ドリル
Drill

その他
Others

技術資料
Technical Data

参考資料
Technical Guidance