

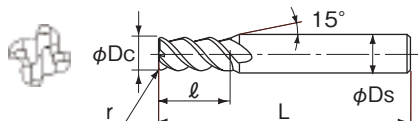
GSXVL4T-R-2.5D

GSX MILL VL Ti・SUS ラジアス 2.5D

GSX MILL VL Ti・SUS Radius 2.5D

●不等分割、不等リードの採用と切れ味良好な刃先形状で、びびりを抑制し耐熱合金に適しています。

Suitable for difficult materials such as heat-resistant alloys it has unequal tooth spacing and variable leads and a cutting edge shape with good bite to suppress chattering.



LIST 9192

オーダ方法

商品記号

切削条件 Milling Condition ▶▶B-225

単位 (Unit) : mm / 円 (¥)

| 商品記号 CODE | 外径 Dc | コーナー半径 r | 刃長 ℓ | 全長 L | シャンク径 Ds | 在庫 Stock | 参考価格 Price |
|---------------------|----------|-------------|---------|---------|-------------|-------------|---------------|
| GSXVL4060T-R03-2.5D | 6 | 0.3 | 15 | 50 | 6 | ● | 11,400 |
| GSXVL4060T-R05-2.5D | 6 | 0.5 | 15 | 50 | 6 | ● | 11,400 |
| GSXVL4060T-R10-2.5D | 6 | 1 | 15 | 50 | 6 | ● | 11,400 |
| GSXVL4080T-R03-2.5D | 8 | 0.3 | 20 | 60 | 8 | ● | 13,400 |
| GSXVL4080T-R05-2.5D | 8 | 0.5 | 20 | 60 | 8 | ● | 13,400 |
| GSXVL4080T-R10-2.5D | 8 | 1 | 20 | 60 | 8 | ● | 13,400 |
| GSXVL4100T-R03-2.5D | 10 | 0.3 | 25 | 70 | 10 | ● | 17,300 |
| GSXVL4100T-R05-2.5D | 10 | 0.5 | 25 | 70 | 10 | ● | 17,300 |
| GSXVL4100T-R10-2.5D | 10 | 1 | 25 | 70 | 10 | ● | 17,300 |
| GSXVL4100T-R20-2.5D | 10 | 2 | 25 | 70 | 10 | ● | 17,300 |
| GSXVL4120T-R05-2.5D | 12 | 0.5 | 30 | 75 | 12 | ● | 20,800 |
| GSXVL4120T-R10-2.5D | 12 | 1 | 30 | 75 | 12 | ● | 20,800 |
| GSXVL4120T-R20-2.5D | 12 | 2 | 30 | 75 | 12 | ● | 20,800 |
| GSXVL4120T-R30-2.5D | 12 | 3 | 30 | 75 | 12 | ● | 20,800 |
| GSXVL4160T-R10-2.5D | 16 | 1 | 40 | 90 | 16 | ● | 40,200 |
| GSXVL4160T-R20-2.5D | 16 | 2 | 40 | 90 | 16 | ● | 40,200 |
| GSXVL4160T-R30-2.5D | 16 | 3 | 40 | 90 | 16 | ● | 40,200 |
| GSXVL4200T-R10-2.5D | 20 | 1 | 50 | 100 | 20 | ● | 57,400 |
| GSXVL4200T-R20-2.5D | 20 | 2 | 50 | 100 | 20 | ● | 57,400 |
| GSXVL4200T-R30-2.5D | 20 | 3 | 50 | 100 | 20 | ● | 57,400 |

| 外径 (mm) Dc | | 許容差 (mm) Tolerance | |
|------------|----------|--------------------|--------------------|
| を超え Above | 以下 Up to | 外径 Dc | r |
| | 3 | 0 ~ -0.015 | + 0.02 ~ - 0.01 |
| 3 | 12 | 0 ~ -0.020 | |
| 12 | | 0 ~ -0.030 | |

| 低炭素鋼 軟鋼 | 炭素鋼 合金鋼 | プレハードン鋼 高合金鋼 | 調質鋼 | 焼入鋼 | |
|-----------------------|------------------------|--------------------|------------------------|--|----------|
| SS400, S10C ~150HB | S45C, SCM440 ~225HB | SUJ, NAK ~275HB | SKD, SKH 30 ~ 40HRC | Hardened Steels 40 ~ 55HRC 55 ~ 65HRC | |
| ステンレス鋼 | 耐熱合金 | 鋳鉄 | アルミ合金 | 銅・銅合金 | グラファイト |
| SUS304 | Ti/Ni Alloys | FC/BCD | AC/ADC | Cu | Graphite |
| ◎ | ◎ | | | | |

◎:最適 Excellent ○:適用 Good ×:不適 Not Used 無印 (No mark):推奨しません Not recommended

商品紹介

GSX MILL VL

19 頁

