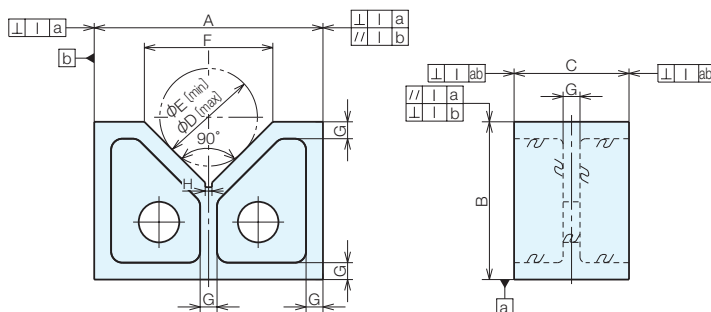


Vee Blocks Type B

Material FC250 **Heat Treatment** Annealing

- The pair difference in V grooves between 2 locating faces is 0.05 for MC, and 0.03 for GS and FS.



Size Chart

A×B×C	D	E	F	G	H	Weight (kg)
51×32×24	33	7	25	7	4	0.4
76×60×32	60	7	45	7	4	1.5
102×67×41	75	10	55	10	5	2.5
127×79×51	82	10	60	11	5	3.4
152×89×63	110	10	80	13	5	8.1
178×114×76	128	11	92	14	6	12.8
203×140×102	158	11	114	15	6	22.2
254×165×127	178	13	128	16	10	32.7
300×205×150	180	13	130	20	10	60.0

Specifications

Machined Finish				Ground Finish				Polished Finish			
Order No.	No.	I		Order No.	No.	I		Order No.	No.	I	
01205	B 50	0.05/100		02527	BK 50	0.03/100		01215	BA 50	0.01/100	
01206	B 75	0.05/100		00005	BK 75	0.03/100		01216	BA 75	0.01/100	
01207	B100	0.05/100		00006	BK100	0.03/100		01217	BA100	0.01/100	
01208	B125	0.05/100		00007	BK125	0.03/100		01218	BA125	0.01/100	
01209	B150	0.05/100		00008	BK150	0.03/100		01219	BA150	0.01/100	
01210	B175	0.05/100		02528	BK175	0.03/100		01220	BA175	0.01/100	
01211	B200	0.05/100		00009	BK200	0.03/100		01221	BA200	0.01/100	
01212	B250	0.05/100		02529	BK250	0.03/100		01222	BA250	0.01/100	
01213	B300	0.05/100		00010	BK300	0.03/100		01223	BA300	0.01/100	

Reference Pages



Base Elements

Clamp Units

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