



RoHS Compliant



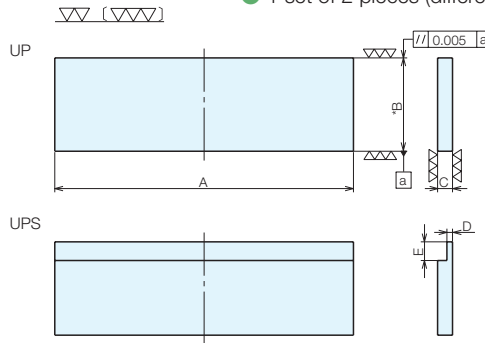
No.E-158U

Precision Parallel Blocks

Material S50C

Heat Treatment HRC47 to 53 heat treatment

- Designed with a height that takes the jaw depth of the vise into account.
- Low profile is useful for machining through holes near workpiece end faces. (Blocks with steps in particular)
- 1 set of 2 pieces (difference in stamped pairs: 0.01).



Specifications

	Common Size			UP (No Step)			UPS (With Step)				
	A	B	C	Order No.	No.	Weight (kg)	Order No.	No.	D	E	Weight (kg)
Base Elements	160	30	8	55665	UP1630	0.60	55688	UPS1630	3	10	0.47
Clamp Units	160	35	8	55666	UP1635	0.70	55689	UPS1635	3	10	0.58
	160	40	8	55667	UP1640	0.80	55690	UPS1640	3	10	0.67
Clamping Parts	160	45	8	55668	UP1645	0.90	55691	UPS1645	3	10	0.77
	160	50	8	55669	UP1650	1.00	55692	UPS1650	3	10	0.87
Machine Vises	160	51	8	55670	UP1651	1.03	55693	UPS1651	3	10	0.90
	160	52	8	55671	UP1652	1.05	55694	UPS1652	3	10	0.92
	160	53	8	55672	UP1653	1.07	55695	UPS1653	3	10	0.94
Drilling Vises	160	54	8	55673	UP1654	1.09	55696	UPS1654	3	10	0.96
	160	55	8	55674	UP1655	1.10	55697	UPS1655	3	10	0.97
Vibration Isolation	160	56	8	55675	UP1656	1.13	55698	UPS1656	3	10	1.02
Surface Plates and Measurement Instruments	160	57	8	55676	UP1657	1.15	55699	UPS1657	3	10	1.03
	200	40	8	55677	UP2140	1.06	55700	UPS2140	3	10	0.90
Index	200	45	8	55678	UP2145	1.19	55701	UPS2145	3	10	1.03
	200	50	8	55679	UP2150	1.32	55702	UPS2150	3	10	1.15
	200	55	8	55680	UP2155	1.46	55703	UPS2155	3	10	1.30
	200	60	8	55681	UP2160	1.60	55704	UPS2160	3	10	1.44
	200	61	8	55682	UP2161	1.62	55705	UPS2161	3	10	1.46
	200	62	8	55683	UP2162	1.65	55706	UPS2162	3	10	1.49
	200	63	8	55684	UP2163	1.67	55707	UPS2163	3	10	1.50
	200	64	8	55685	UP2164	1.70	55708	UPS2164	3	10	1.54
	200	65	8	55686	UP2165	1.73	55709	UPS2165	3	10	1.56
	200	67	8	55687	UP2167	1.78	55710	UPS2167	3	10	1.62

Usage Examples

