

RoHS Compliant **NEW**



No.E-9659X

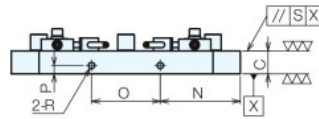
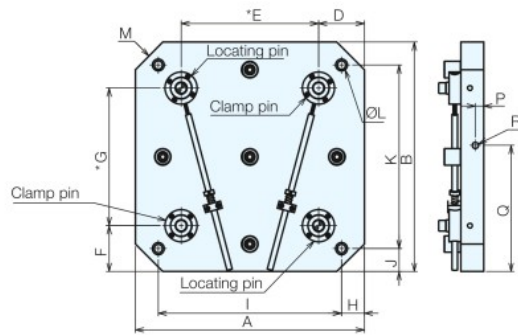
## Palette Table with Built-in Q-Lock Elements

**Material** Plate: FC250 Q-Lock Elements: SCM440  
Height cylinder: SCM420

**Heat Treatment** Plate: Annealing Q-Lock element,  
Height cylinder: Heat treatment (HRC55)

**Surface Treatment** Q-Lock Element: Non-electrolytic plating  
Height cylinder: Blackened

- This is a palette table with screw-type Q-Lock Elements.
- Plates can be located and clamped with one-touch operation by combining with compatible bushes.
- The position repeatability accuracy is within 3 μ m.



\*Dimensional tolerances are as follows:

⊙ only: ± 0.015

⊙ Except for ⊙: ± 0.05

Jig Set-up Systems (Q-lock)

Base Elements

Clamp Units

Clamping Parts

Mechanical Parts

Machine Vises

Surface Plates and Measurement Instruments

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### Specifications and Prices

Order No.	No.	A	B	C	D	E	F	G	H	I	J	K	L
122198	MCQ400	400	400	50	80	240	80	240	40	210	40	210	18
122199	MCQ500	500	500	50	100	300	100	300	50	400	50	400	18
122200	MCQ630	630	630	50	120	390	120	390	65	500	65	500	18

No.	L	M	N	O	P	Q	R	S	Locating Pin	Clamp Pin	Weight (kg)
MCQ400	18	C50	145	110	18	225	M16	0.02	QLTS26RPV	QLTS26CPV	57
MCQ500	18	C60	175	150	18	275	M16	0.02	QLTS26RPV	QLTS26CPV	86
MCQ630	18	C70	215	200	18	340	M16	0.02	QLTS40RPV	QLTS40CPV	145