



Attention!
Starting in summer 2023, we will gradually convert all threads to star shape.

1 Knot Cup Brushes without Bridle, 1 Row, Steel Wire, Brass coated Steel Wire

	D mm inch	GI	H mm inch	Z	RPM max.	Pack.	5				
							STH 0.35 0.014"	STH 0.50 0.020"	STH 0.80 0.031"	STM 0.35 0.014"	STM 0.50 0.020"
							Art.-No.	Art.-No.	Art.-No.	Art.-No.	Art.-No.
1	65 2 1/2	M 10 x 1.5	20 3/4	18	12,500	1	482.114*	482.214*	available on demand		
	65 2 1/2	M 14 x 2.0	20 3/4	18	12,500	1	482.117*	482.217*	482.317*	482.117.SM*	482.217.SM*
	75 3	M 14 x 2.0	20 3/4	20	12,500	1	483.117*	483.217*	483.317		
2	90 3 1/2	M 14 x 2.0	22 7/8	20	11,500	1	485.137*	485.237*	485.337		485.237.SM*
	100 4	M 14 x 2.0	25 1	26	9,000	1	available on demand	486.237*	available on demand		
3	125 5	M 14 x 2.0	25 1	32	7,000	1	available on demand	487.237	available on demand		
	150 6	M 14 x 2.0	30 1 1/4	36	6,600	1	available on demand	488.237	available on demand		
	150 6	5/8" - 11 UNC	30 1 1/4	36	6,600	1	available on demand	488.238	available on demand		
4	65 2 1/2	M 14 x 2.0	20 3/4	18	12,500	1	available on demand	482.217.WZ*			

6 Cup brushes with narrow knots

D mm inch	GI	H mm inch	Z	RPM max.	Pack.	STH 0,50 0.020"
						Art.-No.
65 2 1/2	M14 x 2,0	20 3/4	30	12,500	1	482.207
65 2 1/2	5/8" - 11 UNC	20 3/4	30	12,500	1	482.208
65 2 1/2	M10 x 1,5	20 3/4	30	12,500	1	482.204

7 Knot Cup Brushes, without Bridle, 1 Row, Steel Wire, with extra long filling

D mm inch	GI	H mm inch	Z	RPM max.	Pack.	STH 0.35 0.014"	STH 0.50 0.020"
						Art.-No.	Art.-No.
80 3 1/4	M 14 x 2.0	33 1 1/4	18	12,500	25	480.117	480.217

8 Knot Cup Brushes without Bridle, 2 Rows, Steel Wire

D mm inch	GI	H mm inch	Z	RPM max.	Pack.	STH 0.35 0.014"	STH 0.50 0.020"	STH 0.80 0.031"
						Art.-No.	Art.-No.	Art.-No.
100 4	5/8" - 11 UNC	25 1	26+20	9,000	1	486.148	486.248	486.348
125 5	5/8" - 11 UNC	25 1	32+26	7,000	1	available on demand	487.248	available on demand
150 6	5/8" - 11 UNC	25 1	36+32	6,600	1	available on demand	488.248	available on demand

* Packed 10 pieces per carton