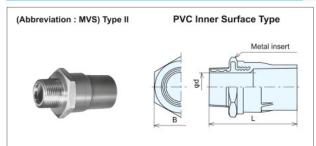
TS Valve Sockets with Metal Insert

Code No. 4031



* The sockets with nominal diameters of 50 x 2 and less are hexagon-shaped at the section B and the sockets with nominal diameter of 65 x 2-1/2 and more are octagon-shaped.

Nominal Dia.	d	В	Nominal Thread Dia.	L	Standards		
13× 1/2	13	32	R ^{1/2}	60			
16× 1/2	13	32	R ^{1/} 2	67			
20× 3/4	18	40	R ^{3/} 4	75			
25×1	23	50	R1	85	JIS K 6743		
30×1 ¹ / ₄	31	55	R1 ¹ / ₄	95			
40×1 ¹ / ₂	37	65	R1 ¹ / ₂	110			
50×2	48	75	R2	125			
65×2 ¹ / ₂	61	98	R21/2	134			
75×3	72	112	R3	151	M		
100×4	96	140	R4	189	1		

- 1. The threads are tapered male threads conform to JIS B0203 (taper pipe threads).
 - 2. The material of the thread insert conforms to JIS H5120 CAC406 (cast brass).
 - 3. The shape of the socket with nominal diameter of 16 differs partially from that shown in the diagram.

Unit: mm

(Abbreviation : MVS) Type I		
	Threads Metal insert B B	

Nominal Dia.	-	В	Nominal Thread Dia.		Standards		
	d	В	Nominal Thread Dia.	_	VP	HI-VP	
13× 1/2	13	32	R ^{1/2}	60	JIS K 6743		
16× 1/2	13	34	R ^{1/2}	65	JIS K 6/43		
20× 1/2	13	34	R ^{1/2}	72		M	
20× 3/4	18	41	R ^{1/} 4	75	JIS K 6743		
25×1	23	50	R1	85			
30×11/4	31	56	R11/4	95			

Notes 1. The threads are tapered male threads conform to JIS B0203 (taper pipe threads).

2. The material of the thread insert conforms to JIS H3250 C3602 (free-cutting brass) or C3604 (free-cutting brass).

HI-TS Hydrant Sockets with Metal Insert

Code No. 7028

HI-TS Hydrant Sockets

* Section B is hexagon-shaped.

Code No. 6021

TS Hydrant Sockets Code No. 5021 Unit: mm Standards Nominal Dia. D₁ D_2 Nominal Thread Dia. L MWS WS 13 30 34 Rp1/2 47 16×13 30 34 Rp1/2 52 M 20 37 42 Rp3/4 59 JIS K 6743 20×13 30 34 Rp1/2 57 25 46 52 Rp1 68 1. The threads are parallel female threads conform to JIS B0203 (taper pipe threads).

TS Hydrant Sockets with Metal Insert

- 2. The material of the thread insert of the products with nominal diameters of 13, 16 and 20 conforms to JIS H3250 C3601, C3602 or C3604 (free-cutting brass) and that of the product with nominal diameter of 25 conforms to JIS H5121 CAC406C (cast brass).
- 3. Use seal tape on threads for firm sealing. A solvent-free sealing agent must be used when seal tape and sealing agent are used together. If a solvent-containing sealing agent is used, cracks may occur in the hydrant joint.
- 4. Excessive tightening of the tapered male threads may cause the RP female thread section to expand and break.
- 5. Do not connect the product to a steel pipe with tapered male threads that are fabricated at construction sites.

(Abbreviation: MWS = With metal insert, WS = Without metal insert) Type A Gasket groove Metal insert

HI-TS Hydrant Tees with Metal Insert

Code No. 7030

HI-TS Hydrant Tees

Code No. 6023

(Abbreviation: MWT = With metal insert, WT = Without metal insert) Type A Gasket groove Meta insert

TS Hydrant Tees with Metal Insert

Code No. 4030

Code No. 4028

TS Hydrant Tees

Code No. 5023

Unit: mm

Nominal Dia.	D ₁	D ₂	Nominal Thread Dia.	н	1	Standards	
						MWT	WT
13	30(28)	34	Rp1/2	38	29	JIS K 6743	M
16×13	30	34	Rp1/2	43	32		
20	37	42	Rp ^{3/4}	51	36		
20×13	30	34	Rp1/2	47	34		
25	46	52	Rp1	59	42		

- 1. The threads are parallel female threads conform to JIS B0203 (taper pipe threads).
 - 2. The material of the thread insert of the products with nominal diameters of 13, 16 and 20 conforms to JIS H3250 C3601, C3602 or C3604 (free-cutting brass) and that of the product with nominal diameter of 25 conforms to JIS H5121 CAC406C (cast brass).
 - 3. Use seal tape on threads for firm sealing. A solvent-free sealing agent must be used when seal tape and sealing agent are used together. If a solvent-containing sealing agent is used, cracks may occur in the hydrant joint.
 - 4. Excessive tightening of the tapered male threads may cause the RP female thread section to expand and break
 - 5. Do not connect the product to a steel pipe with tapered male threads that are fabricated at construction sites
 - 6. HI-TS Hydrant Tees with a nominal diameter of 20 x 13 or 25 are not available. Note that the numeric value in () is the dimension of WT product.