

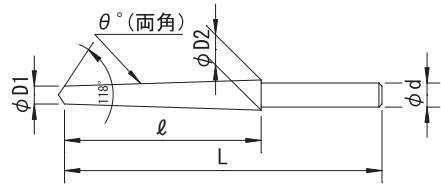
ハイス

SURH

切削条件表

P136

半月スプールリーマ Half Sprue Reamer



公差(Tolerance)	D1 : $\begin{matrix} 0 \\ -0.08 \end{matrix}$	$\theta : \pm 5'$	d : h7
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右刃ストレート刃 SKH56
Straight Flute HSS-Co.

呼び寸法 Size	小径 (ΦD1) First Dia.	両角 (θ) Taper Angle	刃長 (ℓ) Length of Flutes	大径 (D2) Dia at Large End	全長 (L) Overall Length	柄径 (Φd) Shank Dia.
1 - 03	1	1°	60	2.04	110	6
1 - 02	1		100	2.74	150	6
1 - 01	1.5		60	2.54	110	6
1 - 0	1.5		100	3.24	150	6
1 - 1	2		60	3.04	110	6
1 - 2	2		100	3.74	150	6
1 - 3	2.5		60	3.54	110	6
1 - 4	2.5		100	4.24	150	6
1 - 5	3		60	4.04	110	6
1 - 6	3		100	4.74	150	6
1 - 7	3		160	5.79	210	6
1 - 8	3.5		80	4.89	130	6
1 - 9	3.5		120	5.59	170	6
1 - 10	4		80	5.39	130	6
1 - 11	4		120	6.09	170	6
1 - 12	4		160	6.79	210	8
1 - 13	4.5	100	6.24	150	8	
1 - 14	4.5	140	6.94	190	8	
1 - 15	5	120	7.09	170	8	
1 - 16	5	160	7.79	210	8	
1.5 - 03	1	1°30'	60	2.57	110	6
1.5 - 02	1		100	3.61	150	6
1.5 - 01	1.5		60	3.07	110	6
1.5 - 0	1.5		100	4.11	150	6
1.5 - 1	2		60	3.57	110	6
1.5 - 2	2		100	4.61	150	6
1.5 - 3	2.5		60	4.07	110	6
1.5 - 4	2.5		100	5.11	150	6
1.5 - 5	3		60	4.57	110	6
1.5 - 6	3		100	5.61	150	6
1.5 - 7	3		160	7.19	210	8
1.5 - 8	3.5		80	5.59	130	6
1.5 - 9	3.5		120	6.64	170	8
1.5 - 10	4		80	6.09	130	6
1.5 - 11	4		120	7.14	170	8
1.5 - 12	4		160	8.19	210	8
1.5 - 13	4.5	100	7.11	150	8	
1.5 - 14	4.5	140	8.16	190	8	
1.5 - 15	5	120	8.14	170	8	
1.5 - 16	5	160	9.19	210	8	

呼び寸法 Size	小径 (ΦD1) First Dia.	両角 (θ) Taper Angle	刃長 (ℓ) Length of Flutes	大径 (D2) Dia at Large End	全長 (L) Overall Length	柄径 (Φd) Shank Dia.
2 - 03	1	2°	60	3.09	110	6
2 - 02	1		100	4.49	150	6
2 - 01	1.5		60	3.59	110	6
2 - 0	1.5		100	4.99	150	6
2 - 1	2		60	4.09	110	6
2 - 2	2		100	5.49	150	6
2 - 3	2.5		60	4.59	110	6
2 - 4	2.5		100	5.99	150	6
2 - 5	3		60	5.09	110	6
2 - 6	3		100	6.49	150	8
2 - 7	3		160	8.59	210	8
2 - 8	3.5		80	6.29	130	8
2 - 9	3.5		120	7.69	170	8
2 - 10	4		80	6.79	130	8
2 - 11	4		120	8.19	170	8
2 - 12	4		160	9.59	210	10
2 - 13	4.5	100	7.99	150	8	
2 - 14	4.5	140	9.39	190	10	
2 - 15	5	120	9.19	170	8	
2 - 16	5	160	10.59	210	10	
2.5 - 03	1	2°30'	60	3.61	110	6
2.5 - 02	1		100	5.36	150	6
2.5 - 01	1.5		60	4.11	110	6
2.5 - 0	1.5		100	5.86	150	6
2.5 - 1	2		60	4.62	110	6
2.5 - 2	2		100	6.36	150	8
2.5 - 3	2.5		60	5.12	110	6
2.5 - 4	2.5		100	6.86	150	8
2.5 - 5	3		60	5.62	110	6
2.5 - 6	3		100	7.36	150	8
2.5 - 7	3		160	9.98	210	10
2.5 - 8	3.5		80	6.99	130	8
2.5 - 9	3.5		120	8.74	170	8
2.5 - 10	4		80	7.49	130	8
2.5 - 11	4		120	9.24	170	8
2.5 - 12	4		160	10.98	210	10
2.5 - 13	4.5	100	8.86	150	8	
2.5 - 14	4.5	140	10.61	190	10	
2.5 - 15	5	120	10.24	170	10	
2.5 - 16	5	160	11.98	210	12	